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European Technical Assessment **ETA 24/ 1149** of 22/ 11/ 2024

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General Part

Technical Assessment Body issuing the European Technical Assessment:

Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)

Trade name of the construction product

BITULIFE LIQUID SYSTEM

Product family to which the construction product belongs

Liquid Applied Roof Waterproofing Kit, based on polyurethane

Manufacturer

BITULIFE

BP 10 Ahl Loghlam RN 9 Aïn Harrpuda Titi Mellil
20640. Casablanca. Marruecos

Manufacturing plant(s)

Plant 1.

This European Technical Assessment contains

5 pages

+ Annex 1 contains confidential information and is not included in the European Technical Assessment when that assessment is publicly disseminated

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

EAD 030350-00-0402

Liquid applied roof waterproofing kits

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Specific parts

1 Technical description of the product

The Liquid Applied Roof Waterproofing Kit (LARWK) "BITULIFE LIQUID SYSTEM" is designed and installed in accordance with the manufacturer, design and installation instructions, deposited at the IETcc. This LARWK comprises the following components, which are factory produced by the manufacturer or a supplier.

Components		Trade name	Consumption (kg/m ²)	Thickness (mm)
PRIMAX	For concrete	PRIMAX PU-1050 (polyurethane 100 % solids)	0,250 - 0,300	0,25
		PRIMAX EP-1010 (epoxy 100 % solids)	≥ 0.250 kg/m ²	0,17
		PRIMAX EP-1020 (epoxy 100 % solids)	≥ 0.150 kg/m ²	0,14
		PRIMAX WET (epoxy 100 % solids)	≥ 0.450 kg/m ²	0,30
	For steel	PRIMAX EPw-1070 (epoxy water-borne)	≥ 0.200 kg/m ²	0,12
	For ceramic	PRIMAX EP-1040 (epoxy 100 % solids)	0,15 - 0,200	0,19
Waterproofing membrane		POLYFLEX	≥ 1.9 kg/m ²	1.2
Finish layer: UV Protection		POLYTOP 2C	≥ 250 g/m ²	---
Film Slipperiness		TOPGRIP	8 % weight mixed POLYTOP 2C	----

BITULIFE POLYFLEX is a one component liquid applied roof waterproofing based on polyurethane consists of a polyurethane resins, mono-component, elastomeric without reinforcing mesh (only in singular point: evacuations, upstands...) internal layer; which once polymerized conforms an elastic lining, in form of a layer completely bonded to the support (steel, concrete, mortar, ceramic, foam polyurethane (PU) and other waterproofing membranes like PVC, EPDM and bituminous). The minimum layer thickness of the assembled membrane has to be 1,2 mm.

2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

2.1 Intended use(s)

The intended use of this System is the waterproofing of roof against the water, as in liquid as vapour form. On roofs with any slope between 0 and >30 % (S1-S4), for any type of categorisation of user load between P1 and P4¹, resists the effects of low surface temperatures of -20 °C (TL3), high temperatures of 90 °C (TH4) and under climatic zone of use severe (S).

This LARWK fulfils the Basic works Requirements n.º 2 (Safety in case of fire), n.º 3 (Hygiene, health and the environment) and n.º 4 (Safety in use) of the European Regulation 305/11.

This LARWK is made of non load-bearing construction elements. It does not contribute directly to the stability of the roof on which is installed, but it can contribute its durability by providing enhanced protection from the effect of weathering.

This LARWK can be used on new or existing (retrofit) roofs. It can also be used on vertical surfaces (singular details).

2.2 Relevant general conditions for the use of the kit

The provisions made in this European Technical Assessment are based on an assumed working life of 25 years from installation in the works, according to EAD030350-00-0402, provided that the conditions lay down for the installation, packaging, transport and storage as well as appropriate use, maintenance and repair are met. In this respect.

The indications given on the working life cannot be interpreted as a guarantee given neither by the product manufacturer nor by EOTA nor by the Technical Assessment Body issuing this ETA, but are regarded only as a means for choosing the right product in relation to the expected economically reasonable working life of the works.

¹ Concrete/Steel: P4:TH2 // P3:TH4
PU: P1: TH2



Installation. The Kit is installed on site. It is the responsibility of the manufacturer to guarantee that the information about design and installation of this system is effectively communicated to the concerned people. This information can be given using reproductions of the respective parts of this ETA. Besides, all the data concerning the execution shall be clearly indicated on the packaging and/or the enclosed instruction sheets using one or several illustrations.

Design. The fitness of the respective use for the levels of performance of this System stated in Annex 1 complies with the Spanish national requirements. In the MTD the manufacture gives information on the quantities consumed and the processing, which shall lead to a thickness of the roof waterproofing ≥ 1.2 mm.

Execution. Particularly, it is recommended to consider the:

- kit installation has to be carried out by qualified installers
- it can only be used the components of the kit indicated in this ETA,
- supervision of the amount of material used (kg/m^2) and the control visual to check that each coat covers totally the one below, can ensure the minimum thickness of the kits,
- inspection of the roof surface (cleanliness and correct preparation) before applying the roof waterproofing,
- recommended temperature of the product to be assembled will be between 5°C and 40°C and it will be not admitted support temperatures upper to 45°C . In other conditions it will need to follow the manufacturer's instructions.

Before, the installation of BITULIFE LIQUID SYSTEM, it is recommended to read its security card.

Use, maintenance and repair of the works. In those roofs with deteriorated areas of the waterproof layers, they will be repaired carrying out some light grinding to open the pore of the deteriorated layers. Afterwards, the new product will be assembled following the installation instruction and the new coats must overlap, at least 15 - 20 cm, to the coat no deteriorated. Further installation details are laid down in the MTD place at IETcc.

3 Performance of the product and references to the methods used for its assessment

The identification tests and the assessment for the intended use of "BITULIFE LIQUID SYSTEM" according to the Basic Work Requirements (BWR) were carried out in compliance with EAD 030350-00-0402. The characteristics of each system shall correspond to the respective values laid down in following tables of this ETA, checked by IETcc.

Methods of verification and of assessing and judging are listed afterwards.

3.1 Safety in case of fire (BWR 2)

Basic requirement for construction works 2: Safety in case of fire		
Essential characteristic	Relevant clause in EAD	Performance
External fire performance	2.2.1	Broof (t1): pitches $< 20^\circ$ and support A1-A2 Broof (t4): pitches $< 10^\circ$ and support A1-A2
Reaction to fire	2.2.2	NPA

3.2 Hygiene, health and environment (BWR 3)

Basic requirement for construction works 3: Hygiene, health, and the environment			
Essential characteristic	Relevant clause in EAD	Performance	
Content, emission and/or release of dangerous substances	2.2.3	NPA. The leachable substances are not determined in accordance with this EAD	
Resistance to water vapour	2.2.4	$\mu = 2500$	
Watertightness	2.2.5	Watertight	
Resistance to wind loads	2.2.6	Support + PRIMAX + membrane	
		Concrete	> 50 kPa
		PRIMAX PU-1050	1.9
		PRIMAX EP-1010	1.75
		PRIMAX EP-1020	2.5
		PRIMAX WET	1.6
		Steel	PRIMAX EP-1040
		Ceramic	PRIMAX EPw-1070
		PU	1.6
			0.2



Resistance to mechanical damage (perforation)	2.2.7.1	Resistance to dynamic indentation (23°C)				
		Support	Indentor (mm)	Resistance level		
		Steel	6	I4		
		PU	20	I2		
	2.2.7.2	Resistance to static indentation (23 °C)				
Support		Load (N)	Resistance Level			
Steel		250	L4			
PU		70	L1			
Resistance to fatigue movement (1000 cycles) (-10°C)	2.2.8	Pass				
Resistance to the effects of low and high surface temperatures	2.2.9	Low temperatures: TL3 High temperatures: TH4				
	2.2.9.1	Resistance to the effects of low surface temperatures (-20°C)				
		Support	Indentor (mm)	Resistance level		
		Steel	6	I4		
		PU	20	I2		
	2.2.9.3	Resistance to high temperatures effects				
		Temperature (° C)	Support	Load (N)	Resistance Level	
		60	Steel	250	L4	
			PU	70	L1	
		90	Steel	250	L4	
			PU	-----	-----	
	Resistance to ageing media (heat and water)	2.2.10.1	Resistance to heat ageing W3, S (severe) (200 days at 80 °C)			
R. Dynamic Indentation -20 °C			Support	Indentor (mm)	Resistance Level	
			Steel	6	I4	
			PU	30	I1	
Fatigue movement (50 cycles) at -10 °C: Pass						
Tensile Properties (MPa / %)			Initial		5 / 418	
			Ageing 25 years (W3)		6 / 115	
2.2.10.3		Resistance to water ageing W3, P3-P4 (60 – 180 days at 60 °C)				
		R. Static Indentation 60 d	60 °C	Steel	L4 (250 N)	
				PU	L1 (70 N)	
			80 – 90 °C	Steel	L4 (250 N)	
				PU	-----	
		R. Static Indentation 180 d	60 °C	Steel	L4 (250 N)	
				PU	-----	
			80 – 90 °C	Steel	L3 – L2 200-150 N)	
				PU	-----	
		Resistance to delamination (kPa)		Concrete PRIMAX PU-1050: 1200		
Resistance UV-radiation in the presence of moisture (5 000 hours)		2.2.10.2	W3, S (Severe) 5 000 hours			
			R. Dynamic Indentation -10 °C	Support	Indentor (mm)	Resistance Level
				Steel	6	I4
	PU			30	I1	
	Tensile Properties (MPa / %)		No heat ageing		5 / 418	
Ageing 25 years (W3)		5.5 / 82				
Resistance to plant root	2.2.11	No penetration of roofs				
Effects of variations in kit components and site practices	2.2.12	Dynamic Indentation	5 °C	PU	I2 (20 mm)	
				Steel	I4 (6 mm)	
			40 °C	PU	I1 (30 mm)	
				Steel	I4 (6 mm)	
		Tensile properties (MPa / %) 5 °C	6 / 529			
Tensile properties (MPa / %) 40 °C	6 / 512					
Effects of day joints	2.2.13	2.1 MPa				



3.3 Safety and accessibility in use: (BWR 4)

Basic requirement for construction works 4: Safety and accessibility in use		
Essential characteristic	Relevant clause in EAD	Performance
Slipperiness	2.2.14	NPA The kit with PRIMAX PU-1050 + POLYFLEX + POLYTOP 2C + TOPGRIP (8%), show a Rd= 50

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

4.1 System of assessment and verification of constancy of performance

According to the decision 98/599/EC of October 1998, Official Journal of the European Communities N° L 287, 24.10.1998) of the European Commission², system 3 of assessment and verification of constancy of performance (see EC delegated regulation (EU) No 568/2014 amending Annex V to Regulation (EU) N° 305/2011) applies.

Product	Intended uses	Level or Classes	System
BITULIFE LIQUID SYSTEM	Liquid Applied Roof Waterproofing Kit	Any	3

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan which is deposited at IETcc³.

Issued in Madrid on 22 november 2024

By

Director

on behalf of Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc – CSIC)

² Published in the Official Journal of the European Union (OJEU) L 262, 14/10/2003 P. 0034 - 0036.
See www.new.eur-lex.europa.eu/oj/direct-access.html
³ The Control Plan is a confidential part of the ETA and only handed over to the notified certification body involved in the assessment and verification of constancy of performance.

