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European Technical Assessment

ETA 20/0902
of 06/08/2024

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA designated according to Art. 29 of Regulation (EU) 305/2011:	Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)
Trade name of the construction product:	**Thunderbolt® Pro SXTB, SXTB A4**
Product family to which the construction product belongs:	Screw anchor of sizes 6, 8, 10, 12, 14, 16 and 18 for use in concrete.
Manufacturer:	**ICCONS** 383 Frankston Dandenong Road Dandenong South VIC 3175 Australia. website: www.iccons.com.au
Manufacturing plant:	ICCONS plant 1
This European Technical Assessment contains:	32 pages including 3 annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of:	European Assessment Document EAD 330232-01-0601 “Mechanical Fasteners for use in concrete”, ed. December 2019
This ETA replaces:	ETA 20/0902 issued 21/04/2023

This European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to article 25 (3) of Regulation (EU) No 305/2011.

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SPECIFIC PART

1. Technical description of the product

The Iccons screw anchor Thunderbolt® PRO SXTB is a fastener made of carbon steel of sizes 6, 8, 10, 12, 14, 16 and 18. The Iccons screw anchor SXTB A4 is a fastener made of stainless steel of sizes 6, 8, 10 and 12. The fastener is installed into a predrilled cylindrical hole. The special thread of the fastener cuts an internal thread into the concrete member while setting. The anchorage is characterised by mechanical interlock between fastener and concrete.

Product and installation descriptions are given in annex A.

2. Specification of the intended use in accordance with the applicable European Assessment Document.

The performances given in section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a mean to choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Essential characteristics under static or quasi static loading	See annexes C4 to C7
Displacements under tension and shear loads	See annexes C8 and C9
Essential characteristics and displacements for seismic performance categories C1 and C2	See annexes C10 to C12

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for class A1
Essential characteristics under fire exposure	See annexes C13 to C24

4. Assessment and Verification of Constancy of Performances (hereinafter AVCP) system applied, with reference to its legal base

The applicable European legal act for the system of Assessment and Verification of Constancy of Performances (see annex V to Regulation (EU) No 305/2011) is 96/582/EC.

The system to be applied is 1.

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5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document.

The technical details necessary for the implementation of the AVCP system are laid down in the quality plan deposited at Instituto de Ciencias de la Construcción Eduardo Torroja.

Instituto de Ciencias de la Construcción Eduardo Torroja
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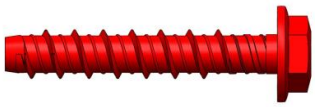
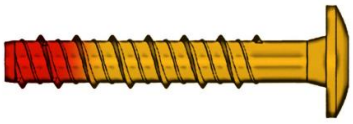
On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja
Madrid, 6th of August 2024

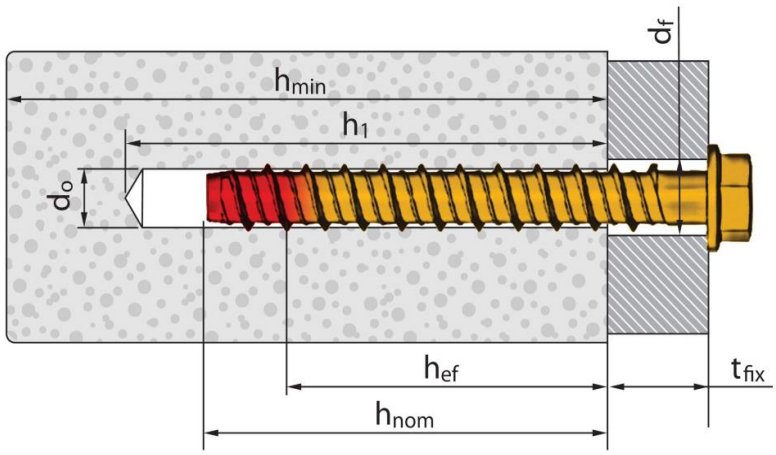
Mr. Ángel Castillo Talavera
Director

Product types

Picture	Material / Coating	Sizes
	Carbon steel Nautilus® C Zinc plated Zinc flake Zinc nickel Mechanical galvanised	Hexagonal head with flange. Sizes: (6, 8, 10, 12, 14, 16 and 18)
		Hexagonal head with flange. Six lobe recess. Size: (6)
		Pan head. Six lob recess Sizes: (6 and 8)
		Countersunk. Six lob recess Sizes: (6, 8 10 and 12)
		Truss head. Six lob recess. Size: 6
	Stainless steel A4 stainless steel	Male thread (Hangerz™) Size: (6, external thread M8, M10; 8 external thread M10, M12)
		Female thread (Rod Hangerz™) Sizes: (6, internal thread M10; 8, internal thread M10, M12)
		Stud head with DIN 934 class 6 nut and DIN 125 washer Sizes: (6 M8, 8 M10; 10 M12; 12 M14; 14 M16; 16 M18 and 18 M20)
		Stud head Sizes: (6 M8, 8 M10; 10 M12; 12 M14; 14 M16; 16 M18 and 18 M20)

Thunderbolt® Pro SXTB, SXTB A4	**Annex A1**
Product description Screw types	

Installed condition



d_0: Nominal diameter of drill bit
d_f: Fixture clearance hole diameter
h_{ef}: Effective anchorage depth
h_1: Depth of drilled hole
h_{nom}: Overall fastener embedment depth in the concrete
h_{min}: Minimum thickness of concrete member
t_{fix}: Fixture thickness

Identification on head of fastener: carbon steel version: company logo + “SXTB” + size x length
stainless steel version: company logo + “SXTB A4” + size x length
The tip of the thread may be coloured
For heads where no space enough space is available, length mark can be replaced by the following letter codes.

Letter on head	Length [mm]
A	35 ÷50
B	51 ÷ 62
C	63 ÷75
D	76 ÷ 88
E	89 ÷ 101
F	102 ÷ 113
G	114 ÷ 126

Letter on head	Length [mm]
H	127 ÷139
I	140 ÷151
J	127 ÷139
K	140 ÷151
L	127 ÷139
M	140 ÷151

Table A1: Materials

Item	Designation	Material for screw anchor SXTB	Material for screw anchor SXTB A4
1	Fastener body	Carbon steel, galvanized ≥ 5 µm ISO 4042 Zn5 Carbon steel, zinc nickel ≥ 8 µm ISO 4042, ZnNi8/An/T2 Carbon steel, zinc flake ≥ 6 µm ISO 10683 Carbon steel, mechanical galvanizing ≥ 40 µm EN ISO 12683 Zn 40 M(Fe) Carbon steel, Nautilus®C coating	Shaft and head: stainless steel grade A4 ISO 3506-1 Tip: hardened carbon steel

Thunderbolt® Pro SXTB, SXTB A4	**Annex A2**
Product description Installed condition and materials	

Specifications of intended use

Size	6			8		10			12		14		16		18	
h_{nom}	35	40	55	50	65	55	75	85	75	105	75	115	80	120	90	140
SXTB																
Static or quasi static loads	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Seismic category C1		✓	✓	✓	✓			✓		✓		✓				✓
Seismic category C2				✓	✓			✓		✓		✓				✓
Fire exposure up to 120 minutes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SXTB A4																
Static or quasi static loads	✓	✓	✓	✓	✓	✓		✓	✓	✓						
Seismic category C1		✓	✓	✓	✓	✓		✓	✓	✓						
Seismic category C2																
Fire exposure up to 120 minutes	✓	✓	✓	✓	✓	✓		✓	✓	✓						

Base materials:

- Reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A2:2021.
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A2:2021.
- Cracked or uncracked concrete.

Use conditions:

- SXTB: environmental conditions: anchorages subjected to dry internal conditions.
- SXTB A4: environmental conditions: anchorages subjected to dry internal conditions, to external atmospheric exposure (including industrial and marine environment) or to permanent internal damp conditions if no particular aggressive conditions exist. Such particular aggressive conditions are e.g., permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g., in desulphurization plants or road tunnels where de-icing materials are used). Atmospheres under Corrosion Resistance Class CRC III according to EN 1993-1-4:2006+A1:2015 annex A.
- Hangerz™, Rod Hangerz™: the metric thread shall be equal or bigger than the net section of the concrete thread

Thunderbolt® Pro SXTB, SXTB A4	**Annex B1**
Intended use Specifications	

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed for design method A in accordance with EN 1992-4: 2018.
- Anchorages under seismic actions are designed in accordance with EN 1992-4:2018. Anchorages shall be positioned outside of critical regions (e.g., plastic hinges) of the concrete structure. Fastening in stand-off installation or with grout layer are not allowed.
- Anchorages under fire exposure are designed in accordance with EN 1992-4: 2018. It must be ensured that local spalling of the concrete cover does not occur.

Installation:

- Hole drilling by rotary plus hammer mode: all sizes and embedment depths.
- Fastener installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor must not be possible.
- The head of the fastener must be supported on the fixture and is not damaged.

Thunderbolt® Pro SXTB, SXTB A4	**Annex B2**
Intended use Specifications	

Table C1: Installation parameters SXTB anchor

Installation parameters SXTB anchor				Performances							
				6			8		10		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	75	85
h_{ef}	Effective anchorage depth:		[mm]	26,0	30,0	43,0	37,5	50,5	41,5	58,5	67,0
d_0	Nominal diameter of drill bit:		[mm]	6			8		10		
d_f	Clearance hole diameter ≤		[mm]	9			12		14		
$T_{inst,max}$	Installation torque ≤		[Nm]	10			20		30		
h_1	Depth of drilled hole ≥		[mm]	45	50	65	60	75	65	85	95
h_{min}	Minimum thickness of concrete member:		[mm]	100	100	100	100	100	100	120	135
L_{min}	Minimum total length of the fastener:		[mm]	35	40	55	50	65	55	75	85
t_{fix}	Thickness of fixture [1]:		[mm]	L-35	L-40	L-55	L-50	L-65	L-55	L-75	L-85
SW	Socket size	Hexagonal:	[mm]	10			13		17		
		Hexagonal + recess	[mm]	13			--		--		
		Male:	[mm]	13			17		--		
		Rod hanger:	[mm]	13			13 / 17 [2]		--		
		Stud:	[mm]	5			7		8		
TX	Six lob recess	Countersunk:	[--]	30			45		50		
		Pan:	[--]	40			45		--		
		Truss:	[--]	30			--		--		
d_k	Diameter of countersunk head:		[mm]	12,4			18		21		
s_{min}	Minimum allowable spacing:		[mm]	35			35		50		
c_{min}	Minimum allowable distance:		[mm]	35			35		40		
	Setting tool			Bosch GDS 18E, 500 W. $T_{impact,max}$ 250 Nm, or equivalent			Makita TW0350, 400 W, $T_{impact,max}$ 350 Nm, or equivalent		Bosch GDS 24, 800 W. $T_{impact,max}$ 600 Nm, or equivalent		

1) L = total fastener length
2) Socket 13 for M10; socket 17 for M12

Installation parameters SXTB anchor				Performances							
				12		14		16		18	
h_{nom}	Nominal embedment depth:		[mm]	75	105	75	115	80	120	90	140
h_{ef}	Effective anchorage depth:		[mm]	58.0	83,5	58,0	92,0	58,0	92,0	69,5	112,0
d_0	Nominal diameter of drill bit:		[mm]	12		14		16		18	
d_f	Clearance hole diameter ≤		[mm]	16		18		20		22	
$T_{inst,max}$	Installation torque ≤		[Nm]	50		70		80		90	
h_1	Depth of drilled hole ≥		[mm]	90	120	90	130	100	140	110	160
h_{min}	Minimum thickness of concrete member:		[mm]	120	170	120	185	115	185	140	225
L_{min}	Minimum total length of the fastener:		[mm]	75	105	75	115	80	120	90	140
t_{fix}	Thickness of fixture [1]:		[mm]	L-75	L-105	L-75	L-115	L-80	L-120	L-90	L-140
SW	Socket size	Hexagonal:	[mm]	19		21		24		26	
		Rod hanger	[mm]	M12: 19		--		--		--	
		Stud:	[mm]	10		11		13		14	
TX	Six lob recess countersunk			55		--		--		--	
d_k	Diameter of countersunk head:		[mm]	24		--		--		--	
s_{min}	Minimum allowable spacing:		[mm]	75		80		80		90	
c_{min}	Minimum allowable edge distance:		[mm]	45		50		50		55	
	Setting tool			Bosch GDS 24, 800 W. $T_{impact,max}$ 600 Nm, or equivalent							

1) L = total fastener length

Thunderbolt® Pro SXTB

Performances

Installation parameters

Annex C1

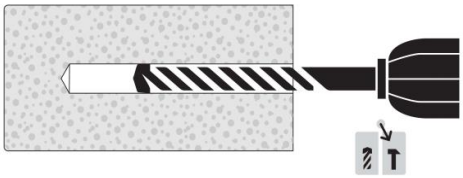
Table C2: Installation parameters SXTB A4 anchor

Installation parameters SXTB A4 anchor			Performances								
			6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	85	75	105
h_{ef}	Effective anchorage depth:	[mm]	26,0	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5
d_0	Nominal diameter of drill bit:	[mm]	6			8		10		12	
d_f	Clearance hole diameter ≤	[mm]	9			12		14		16	
$T_{inst,max}$	Installation torque ≤	[Nm]	10			20		30		50	
h_1	Depth of drilled hole ≥	[mm]	45	50	65	60	75	65	95	90	120
h_{min}	Minimum thickness of concrete member:	[mm]	80	80	80	80	80	80	100	120	160
L_{min}	Minimum total length of the fastener:	[mm]	35	40	55	50	65	55	85	75	105
t_{fix}	Thickness of fixture [1]:	[mm]	L-35	L-40	L-55	L-50	L-65	L-55	L-85	L-75	L-105
SW	Socket size, hexagonal type:	[mm]	10			13		17		19	
TX	Six lob recess, countersunk:	[-]	30			45		50		55	
d_k	Diameter of countersunk head:	[mm]	12,4			18		21		24	
s_{min}	Minimum allowable spacing:	[mm]	35			35		50		75	
c_{min}	Minimum allowable distance:	[mm]	35			35		40		45	
	Setting tool		Bosch GDS 18E, 500 W. $T_{impact,max}$ 250 Nm, or equivalent			Bosch GDS 24, 800 W. $T_{impact,max}$ 600 Nm, or equivalent					

[1] L = total fastener length

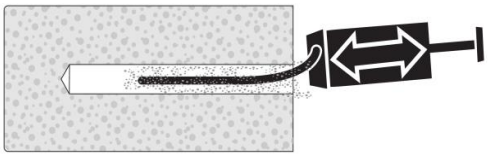
Thunderbolt® Pro SXTB A4	**Annex C2**
Performances Installation parameters	

Installation procedure



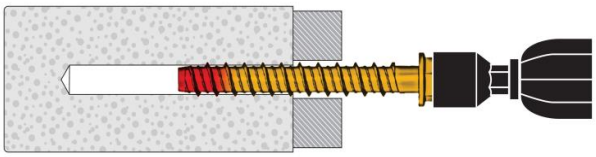
1. DRILL HOLE

With the correct diameter carbide drill bit, drill a hole into the base material to the correct depth using a hammer drill in rotary and hammer mode.



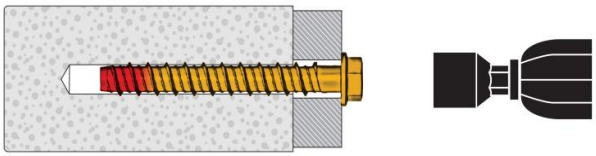
2. BLOW AND CLEAN

Using a hand pump, compressed air or a vacuum system, remove dust and debris from the drilled hole.



3. INSTALL

Use a correct powered impact driver or a torque wrench that does not exceed the maximum torque $T_{impact,max}$ or $T_{inst,max}$ respectively. Attach an appropriately sized hex socket or six lob bit to the impact driver. Mount the screw anchor head in the socket / bit.



4. APPLY TORQUE

Drive the screw anchor with an impact driver or a torque wrench through the fixture and into the drilled hole until the anchor head is seated against the fixture. The anchor must be snug tight after installation. Do not spin the socket off the anchor to disengage.

Thunderbolt® Pro SXTB, SXTB A4	**Annex C3**
Performances Installation procedure	

Table C3: Essential characteristic under static or quasi static tension loads of design method A according to EN1992-4, SXTB anchor

Essential characteristics under static or quasi-static tension loads according to design method A, SXTB anchor				Performances							
				6			8		10		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	75	85
Tension loads: steel failure											
$N_{Rk,s}$	Characteristic resistance:		[kN]	25,12			39,14		54,81		
γ_{Ms}	Partial safety factor [1]:		[-]	1,4							
Tension loads: pull-out failure in concrete											
$N_{Rk,p}$	Characteristic resistance in C20/25 uncracked concrete:		[kN]	5	$\geq N^0_{Rk,c}$ [2]						
$N_{Rk,p}$	Characteristic resistance in C20/25 cracked concrete:		[kN]	$\geq N^0_{Rk,c}$ [2]							
Ψ_c	Increasing factor for concrete	C30/37	[--]	1,16	1,12	1,22	1,21	1,22	1,22	1,17	1,22
		C40/50	[--]	1,28	1,22	1,41	1,39	1,41	1,41	1,30	1,41
		C50/60	[--]	1,39	1,29	1,58	1,54	1,58	1,58	1,42	1,58
Tension loads: concrete cone and splitting failure											
h_{ef}	Effective anchorage depth:		[mm]	26,0	30,0	43,0	37,5	50,5	41,5	58,5	67,0
$k_{ucr,N}$	Factor for uncracked concrete:		[-]	11,0							
$k_{cr,N}$	Factor for cracked concrete:		[-]	7,7							
$s_{cr,N}$	Concrete cone failure	Spacing:	[mm]	3 x h_{ef}							
$c_{cr,N}$		Edge distance	[mm]	1,5 x h_{ef}							
$s_{cr,sp}$	Spitting failure	Spacing:	[mm]	90	90	170	130	200	140	190	210
$c_{cr,sp}$		Edge distance	[mm]	45	45	85	65	100	70	95	105
γ_{inst}	Robustness:		[--]	1,2	1,2	1,0	1,2	1,0	1,0	1,0	10

[1] In absence of other national regulations
[2] Pull out failure is not decisive. $N^0_{Rk,c}$ calculated according to EN 1992-4

Essential characteristics under static or quasi-static tension loads according to design method A, SXTB anchor				Performances							
				12		14		16		18	
h_{nom}	Nominal embedment depth:		[mm]	75	105	75	115	80	120	90	140
Tension loads: steel failure											
$N_{Rk,s}$	Characteristic resistance:		[kN]	74,48		105,45		124,41		161,56	
γ_{Ms}	Partial safety factor [1]:		[-]	1,4							
Tension loads: pull-out failure in concrete											
$N_{Rk,p}$	Characteristic resistance in C20/25 uncracked concrete:		[kN]	$\geq N^0_{Rk,c}$ [2]							
$N_{Rk,p}$	Characteristic resistance in C20/25 cracked concrete:		[kN]	$\geq N^0_{Rk,c}$ [2]							
Ψ_c	Increasing factor for concrete	C30/37	[-]	1,16	1,22	1,21	1,20	1,12	1,16	1,22	1,17
		C40/50	[-]	1,29	1,41	1,39	1,37	1,21	1,28	1,40	1,32
		C50/60	[-]	1,40	1,58	1,55	1,51	1,29	1,39	1,57	1,42
Tension loads: concrete cone and splitting failure											
h_{ef}	Effective anchorage depth:		[mm]	58.0	83,5	58,0	92,0	58,0	92,0	69,5	112,0
$k_{ucr,N}$	Factor for uncracked concrete:		[-]	11,0							
$k_{cr,N}$	Factor for cracked concrete:		[-]	7,7							
$s_{cr,N}$	Concrete cone failure	Spacing:	[mm]	3 x h_{ef}							
$c_{cr,N}$		Edge distance	[mm]	1,5 x h_{ef}							
$s_{cr,sp}$	Spitting failure	Spacing:	[mm]	190	220	190	230	180	280	230	350
$c_{cr,sp}$		Edge distance	[mm]	95	110	95	115	90	140	115	175
γ_{inst}	Robustness:		[-]	1,0							

[1] In absence of other national regulations
[2] Pull out failure is not decisive. $N^0_{Rk,c}$ calculated according to EN 1992-4

Thunderbolt® Pro SXTB	**Annex C4**
Performances Essential characteristic under static or quasi static tension loads	

Table C4: Essential characteristics under static or quasi-static tension loads of design method A according to EN1992-4, SXTB A4 anchor

Essential characteristics under static or quasi-static tension loads according to design method A, SXTB A4 anchor				Performances									
				6			8		10		12		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	85	75	105	
Tension loads: steel failure													
$N_{Rk,s}$	Characteristic resistance:		[kN]	17,58			29,30		48,13		69,67		
γ_{Ms}	Partial safety factor[1]:		[-]	1,5									
Tension loads: pull-out failure in concrete													
$N_{Rk,p}$	Characteristic resistance in C20/25 uncracked concrete:		[kN]	5,5	$\geq N^0_{Rkc}$[2]	12,0	10,0	$\geq N^0_{Rkc}$[2]	$\geq N^0_{Rkc}$[2]	$\geq N^0_{Rkc}$[2]	$\geq N^0_{Rkc}$[2]	$\geq N^0_{Rkc}$[2]	
$N_{Rk,p}$	Characteristic resistance in C20/25 cracked concrete:		[kN]	1,0	2,5	7,5	5,0	$\geq N^0_{Rkc}$[2]	$\geq N^0_{Rkc}$[2]	$\geq N^0_{Rkc}$[2]	14,0	$\geq N^0_{Rkc}$[2]	
Ψ_c	Increasing factor for concrete	C30/37	[-]	1,12	1,10	1,06	1,10	1,08	1,08	1,08	1,10	1,08	
		C40/50	[-]	1,21	1,18	1,10	1,17	1,15	1,14	1,14	1,18	1,15	
		C50/60	[-]	1,29	1,24	1,14	1,23	1,19	1,19	1,18	1,25	1,19	
Tension loads: concrete cone and splitting failure													
h_{ef}	Effective anchorage depth:		[mm]	26,0	30,0	43,0	37,5	50,5	41,5	67,0	58.0	83,5	
$k_{ucr,N}$	Factor for uncracked concrete:		[-]	11,0									
$k_{cr,N}$	Factor for cracked concrete:		[-]	7,7									
$s_{cr,N}$	Concrete cone failure	Spacing:	[mm]	3 x h_{ef}									
$c_{cr,N}$		Edge distance	[mm]	1,5 x h_{ef}									
$s_{cr,sp}$	Spitting failure	Spacing:	[mm]	90	110	190	130	220	140	230	190	240	
$c_{cr,sp}$		Edge distance	[mm]	45	55	95	65	110	70	115	95	120	
γ_{inst}	Robustness:		[-]	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,0	

[1] In absence of other national regulations
[2] Pull out failure is not decisive. N^0_{Rkc} calculated according to EN 1992-4

Thunderbolt® Pro SXTB A4	**Annex C5**
Performances Essential characteristic under static or quasi static tension loads	

Table C5: Essential characteristic under static or quasi static shear loads of design method A according to EN 1992-4, SXTB anchor

Essential characteristics under static or quasi-static shear loads according to design method A, SXTB anchor			Performances							
			6			8		10		
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	75	85
Shear loads: steel failure without lever arm										
$V_{Rk,s}$	Characteristic resistance:	[kN]	12,53			19,57		27,40		
k_7	Ductility factor [2]:	[-]	0,78	0,80	0,78	0,80		0,80		
γ_{Ms}	Partial safety factor [1]:	[-]	1,5							
Shear loads: steel failure with lever arm										
$M^0_{Rk,s}$	Characteristic bending moment:	[Nm]	21,6			44,6		78,3		
γ_{Ms}	Partial safety factor [1]:	[-]	1,5							
Shear loads: concrete pryout failure										
k_8	Pryout factor:	[-]	2,05	1,44	1,15	1,80	1,27	1,95	1,32	2,00
γ_{inst}	Installation safety factor:	[-]	1,0							
Shear loads: concrete edge failure										
ℓ_f	Effective length of fastener under shear loads:	[mm]	26,0	30,0	43,0	37,5	50,5	41,5	58,5	67,0
d_{nom}	Outside fastener diameter:	[mm]	6			8		10		
γ_{inst}	Installation safety factor:	[-]	1,0							

[1] In absence of other national regulations
[2] The diameter of the clearance hole does not meet the values given in EN 1992-4 Table 6.1. However, the group resistance under shear loading has been verified in the assessment through testing and accounted for in the factor k_7

Essential characteristics under static or quasi-static shear loads according to design method A, SXTB anchor			Performances							
			12		14		16		18	
h_{nom}	Nominal embedment depth:	[mm]	75	105	75	115	80	120	90	140
Shear loads: steel failure without lever arm										
$V_{Rk,s}$	Characteristic resistance:	[kN]	37,24		52,72		57,97		80,78	
k_7	Ductility factor [2]:	[-]	1,00							
γ_{Ms}	Partial safety factor [1]:	[-]	1,5							
Shear loads: steel failure with lever arm										
$M^0_{Rk,s}$	Characteristic bending moment:	[Nm]	126,5		218,3		279,75		421,2	
γ_{Ms}	Partial safety factor [1]:	[-]	1,5							
Shear loads: concrete pry-out failure										
k_8	Pry-out factor:	[-]	2,33	2,00	2,55	2,00	2,14	2,00	2,66	2,00
γ_{inst}	Installation safety factor:	[-]	1,0							
Shear loads: concrete edge failure										
ℓ_f	Effective length of fastener under shear loads:	[mm]	58,0	83,5	58,0	92,0	58,0	92,0	69,5	112,0
d_{nom}	Outside fastener diameter:	[mm]	12		14		16		18	
γ_{inst}	Installation safety factor:	[-]	1,0							

[1] In absence of other national regulations
[2] The diameter of the clearance hole does not meet the values given in EN 1992-4 Table 6.1. However, the group resistance under shear loading has been verified in the assessment through testing and accounted for in the factor k_7

Thunderbolt® Pro SXTB	**Annex C6**
Performances Essential characteristic under static or quasi static shear loads	

Table C6: Essential characteristics under static or quasi-static shear loads of design method A according to EN 1992-4, SXTB A4 anchor

Essential characteristics under static or quasi-static shear loads according to design method A, SXTB A4 anchor			Performances								
			6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	85	75	105
Shear loads: steel failure without lever arm											
$V_{Rk,s}$	Characteristic resistance:	[kN]	8,79			14,65		24,06		34,84	
k_7	Ductility factor [2]:	[-]	1,00								
γ_{Ms}	Partial safety factor [1]:	[-]	1,25								
Shear loads: steel failure with lever arm											
$M^0_{Rk,s}$	Characteristic bending moment:	[Nm]	14,52			31,17		65,68		146,01	
γ_{Ms}	Partial safety factor [1]:	[-]	1,25								
Shear loads: concrete pryout failure											
k_8	Pryout factor:	[-]	1,87	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00
γ_{inst}	Installation safety factor:	[-]	1,0								
Shear loads: concrete edge failure											
l_f	Effective length of fastener under shear loads:	[mm]	26,0	30,0	43,0	37,5	50,5	41,5	67,0	58,0	83,5
d_{nom}	Outside fastener diameter:	[mm]	6			8		10		12	
γ_{inst}	Installation safety factor:	[-]	1,0								

[1] In absence of other national regulations

[2] The diameter of the clearance hole does not meet the values given in EN 1992-4 Table 6.1. However, the group resistance under shear loading has been verified in the assessment through testing and accounted for in the factor k7

Thunderbolt® Pro SXTB A4	**Annex C7**
Performances Essential characteristic under static or quasi static shear loads	

Table C7: Displacements under service loads, SXTB anchor

Displacements under loads, SXTB anchor			Performances							
			6			8		10		
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	75	85
Displacements under tension loads in uncracked concrete										
N	Service tension load:	[kN]	1.98	3,85	6,61	4,48	8,41	6,26	10,48	12,85
δ_{N0}	Short term displacement:	[mm]	0,03	0,05	0,05	0,04	0,05	0,06	0,09	0,10
$\delta_{N\infty}$	Long term displacement:	[mm]	0,25	0,30	0,30	0,26	0,35	0,30	0,42	0,65
Displacements under tension loads in cracked concrete										
N	Service tension load:	[kN]	1,81	2,69	4,62	3,14	5,88	4,38	7,34	8,99
δ_{N0}	Short term displacement:	[mm]	0,08	0,09	0,10	0,09	0,20	0,11	0,35	0,44
$\delta_{N\infty}$	Long term displacement:	[mm]	0,99	0,99	1,60	1,08	1,92	1,13	2,00	1,91
Displacements under shear loads in uncracked concrete										
V	Service shear load:	[kN]	5,97	5,54	5,97	9,32	9,32	12,21	13,05	13,05
δ_{V0}	Short term displacement:	[mm]	1,50	1,61	1,70	1,03	1,03	1,11	1,21	1,24
$\delta_{V\infty}$	Long term displacement:	[mm]	2,25	2,41	2,55	1,54	1,54	1,66	1,81	1,86
Displacements under shear loads in cracked concrete										
V	Service shear load:	[kN]	4,46	3,88	5,32	6,78	7,47	8,55	9,68	13,05
δ_{V0}	Short term displacement:	[mm]	0,95	0,96	1,45	0,66	0,70	0,74	1,03	1,09
$\delta_{V\infty}$	Long term displacement:	[mm]	1,42	1,44	2,17	0,99	1,05	1,11	1,54	1,63

Displacements under service loads SXTB anchor			Performances							
			12		14		16		18	
h_{nom}	Nominal embedment depth:	[mm]	75	105	75	115	80	120	90	140
Displacements under tension loads in uncracked concrete										
N	Service tension load:	[kN]	10,35	17,87	10,35	20,67	10,35	20,67	13,57	27,77
δ_{N0}	Short term displacement:	[mm]	0,10	0,11	0,12	0,15	0,12	0,20	0,17	0,23
$\delta_{N\infty}$	Long term displacement:	[mm]	0,40	0,68	0,46	0,70	0,60	0,74	0,50	0,71
Displacements under tension loads in cracked concrete										
N	Service tension load:	[kN]	7,24	12,51	7,24	14,47	7,24	14,47	9,50	19,44
δ_{N0}	Short term displacement:	[mm]	0,24	0,46	0,34	0,51	0,39	0,59	0,41	0,55
$\delta_{N\infty}$	Long term displacement:	[mm]	1,32	1,78	1,40	1,80	1,41	1,85	1,56	2,08
Displacements under shear loads in uncracked concrete										
V	Service shear load:	[kN]	17,73	17,73	25,10	25,10	22.14	33,12	36,10	38,47
δ_{V0}	Short term displacement:	[mm]	1,65	1,65	1,87	1,87	1,04	1,61	1,96	2,03
$\delta_{V\infty}$	Long term displacement:	[mm]	2,48	2,48	2,81	2,81	1,56	2,42	2,94	3,05
Displacements under shear loads in cracked concrete										
V	Service shear load:	[kN]	16,88	17,73	18,47	25,10	15,50	28,94	25,27	38,47
δ_{V0}	Short term displacement:	[mm]	1,30	1,34	1,40	1,70	0,86	1,56	1,34	1,80
$\delta_{V\infty}$	Long term displacement:	[mm]	1,95	2,01	2,10	2,55	1,29	2,34	2,01	2,70

Thunderbolt® Pro SXTB	**Annex C8**
Performances Displacements under tension and shear loads	

Table C8: Displacements under service loads SXTB A4 anchor

Displacements under service loads SXTB A4 anchor			Performances								
			6			8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	35	40	55	50	65	55	85	75	105
Displacements under tension loads in uncracked concrete											
N	Service tension load:	[kN]	2,34	3,21	4,93	4,25	7,00	5,22	10,71	8,62	17,88
δ_{N0}	Short term displacement:	[mm]	0.04	0,04	0,06	0,09	0,10	0,10	0,12	0,12	0,18
$\delta_{N\infty}$	Long term displacement:	[mm]	0,28	0,30	0,30	0,35	0,40	0,40	0,45	0,45	0,50
Displacements under tension loads in cracked concrete											
N	Service tension load:	[kN]	0.56	1,07	3,20	2,06	4,90	3,65	7,50	5,63	12,51
δ_{N0}	Short term displacement:	[mm]	0,06	0,07	0,14	0,13	0,15	0,17	0,18	0,20	0,23
$\delta_{N\infty}$	Long term displacement:	[mm]	0,60	0,53	0,86	0,55	1,11	0,57	0,92	0,67	1,06
Displacements under shear loads in uncracked concrete											
V	Service shear load:	[kN]	4,36	5,06	5,06	7,70	8,37	9,50	13,75	18.90	19,91
δ_{V0}	Short term displacement:	[mm]	1,70	1,85	1,85	1,89	1,90	2,14	2,26	2,38	2,35
$\delta_{V\infty}$	Long term displacement:	[mm]	2,60	2,78	2,78	2,84	2,85	3,21	3,39	3,57	3,53
Displacements under shear loads in cracked concrete											
V	Service shear load:	[kN]	3.40	3,80	4,00	5,40	6,80	6,70	13,75	13,20	19,91
δ_{V0}	Short term displacement:	[mm]	1,72	1,80	1,81	1,84	1,87	1,95	2,25	2,16	2,35
$\delta_{V\infty}$	Long term displacement:	[mm]	2,58	2,70	2,72	2,76	2,81	2,93	3,38	3,24	3,53

Thunderbolt® Pro SXTB A4	**Annex C9**
Performances Displacements under tension and shear loads	

Table C9: Essential characteristics for seismic performance category C1, SXTB anchor

Essential characteristics for seismic performance category C1, SXTB anchor			Performances							
			6		8		10	12	14	18
h_{nom}	Nominal embedment depth:	[mm]	40	55	50	65	85	105	115	140
Steel failure for tension and shear loads										
$N_{Rk,s,C1}$	Characteristic resistance:	[kN]	25,12	25,12	39,14	39,14	54,81	74,48	105,45	161,56
γ_{Ms}	Partial safety factor [1]:	[--]	1,4							
$V_{Rk,s,C1}$	Characteristic resistance:	[kN]	5,9	9,4	8,7	11,7	19,2	23,5	31,7	44,1
γ_{Ms}	Partial safety factor [1]:	[--]	1,5							
Pull out failure										
$N_{Rk,p,C1}$	Characteristic resistance in cracked concrete:	[kN]	5,0	5,0	6,2	8,8	14,7	18,2	23,2	35,3
γ_{inst}	Robustness:	[--]	1,2	1,0	1,2	1,0	1,0	1,0	1,0	1,0
Concrete cone failure										
h_{ef}	Effective depth:	[mm]	30,0	43,0	37,5	50,5	67,0	83,5	92,0	112,0
$s_{cr,N}$	Concrete cone failure – Spacing:	[mm]	3 x h_{ef}							
$c_{cr,N}$	Concrete cone failure – Edge distance:	[mm]	1,5 x h_{ef}							
γ_{inst}	Installation safety factor:	[--]	1,2	1,0	1,2	1,0	1,0	1,0	1,0	1,0
Concrete pry-out failure										
k_8	Pry-out factor:	[--]	1,44	1,15	1,80	1,27	2,00	2,00	2,00	2,00
γ_{inst}	Installation safety factor:	[--]	1,0							
Concrete edge failure										
ℓ_f	Effective length of fastener under shear loads:	[mm]	30,0	43,0	37,5	50,5	67,0	83,5	92,0	112,0
d_{nom}	Outside fastener diameter:	[mm]	6	6	8	8	10	12	14	18
γ_{inst}	Installation safety factor:	[--]	1,0							

[1] In absence of other national regulations

Thunderbolt® Pro SXTB	**Annex C10**
Performances Essential characteristics for seismic performance category C1	

Table C10: Essential characteristics for seismic performance category C1, SXTB A4 anchor

Essential characteristics for seismic performance category C1, SXTB A4 anchor			Performances							
			6		8		10		12	
h_{nom}	Nominal embedment depth:	[mm]	40	55	50	65	55	85	75	105
Shear loads: steel failure without lever arm										
$N_{Rk,s,C1}$	Characteristic resistance:	[kN]	17,58		29,30		48,13		69,67	
γ_{Ms}	Partial safety factor [1]:	[-]	1,5							
$V_{Rk,s,C1}$	Characteristic resistance:	[kN]	5,83	8,44	8,04	10,00	15,16	19,86	25,96	30,80
γ_{Ms}	Partial safety factor [1]:	[-]	1,25							
α_{gap}	Factor for annular gap:	[-]	0,5							
Pull out failure										
$N_{Rk,p,C1}$	Characteristic resistance in cracked concrete:	[kN]	2,12	5,70	3,64	8,77	6,69	12,84	9,87	21,53
γ_{inst}	Robustness:	[-]	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,0
Concrete cone failure										
h_{ef}	Effective depth:	[mm]	30,0	43,0	37,5	50,5	41,5	67,0	58.0	83,5
$s_{cr,N}$	Spacing:	[mm]	3 x h_{ef}							
$c_{cr,N}$	Edge distance:	[mm]	1,5 x h_{ef}							
γ_{inst}	Installation safety factor:	[-]	1,2	1,2	1,2	1,2	1,2	1,2	1,2	1,0
Concrete pry-out failure										
k_8	Pry-out factor:	[-]	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00
γ_{inst}	Installation safety factor:	[-]	1,0							
Concrete edge failure										
ℓ_f	Effective length of fastener under shear loads:	[mm]	30,0	43,0	37,5	50,5	41,5	67,0	58.0	83,5
d_{nom}	Outside fastener diameter:	[mm]	6		8		10		12	
γ_{inst}	Installation safety factor:	[-]	1,0							

[1] In absence of other national regulations

Thunderbolt® Pro SXTB A4	**Annex C11**
Performances Essential characteristics for seismic performance category C1	

Table C11: Essential characteristics for seismic performance category C2, SXTB anchor

Essential characteristics for seismic performance category C2, SXTB anchor			Performances						
			6	8		10	12	14	18
h_{nom}	Nominal embedment depth:	[mm]	--	50	65	85	105	115	140
Steel failure for tension and shear loads									
$N_{Rk,s,C2}$	Characteristic resistance:	[kN]	--	39,14	39,14	54,81	74,48	105,45	161,56
γ_{Ms}	Partial safety factor [1]:	[--]	1,4						
$V_{Rk,s,C2}$	Characteristic resistance:	[kN]	--	8,4	11,7	19,2	23,5	31,7	44,1
γ_{Ms}	Partial safety factor [1]:	[--]	1,5						
Pull out failure									
$N_{Rk,p,C2}$	Characteristic resistance in cracked concrete:	[kN]	--	2,3	3,4	6,9	10,5	15,3	31,5
γ_{inst}	Robustness:	[--]	--	1,2	1,0	1,0	1,0	1,0	1,0
Concrete cone failure									
h_{ef}	Effective depth:	[mm]	--	37,5	50,5	67,0	83,5	92,0	112,0
$s_{cr,N}$	Concrete cone failure Spacing:	[mm]	--	3 x h_{ef}					
$c_{cr,N}$	Concrete cone failure Edge dist.:	[mm]	--	1,5 x h_{ef}					
γ_{inst}	Installation safety factor:	[--]	--	1,0					
Concrete pry-out failure									
k_8	Pry-out factor:	[--]	--	1,80	1,27	2,00	2,00	2,00	2,00
γ_{inst}	Installation safety factor:	[--]	--	1,0					
Concrete edge failure									
ℓ_f	Effective length of fastener under shear loads:	[mm]	--	37,5	50,5	67,0	83,5	92,0	112,0
d_{nom}	Outside fastener diameter:	[mm]	--	8	8	10	12	14	18
γ_{inst}	Installation safety factor:	[--]	--	1,0					
Displacements									
$\delta_{N,C2\ (DLS)}$	Displacement Damage Limitation State:[2]	[mm]	--	0,36	0,16	0,22	0,41	0,25	0,66
$\delta_{V\ C2\ (DLS)}$		[mm]	--	1,60	0,79	1,13	1,69	1,52	1,69
$\delta_{N,C2\ (ULS)}$	Displacement Ultimate Limit State:[2]	[mm]	--	1,08	2,70	3,11	2,61	2,32	1,89
$\delta_{V,C2\ (ULS)}$		[mm]	--	2,54	4,74	7,43	9,03	6,29	8,79
DLS	Damage Limitation State: see EN 1992-4, 2.2.1)								
ULS	Ultimate Limitation State: see EN 1992-4 2.2.1)								

1) In absence of other national regulations
2) The listed displacements represent mean values

Thunderbolt® Pro SXTB	**Annex C12**
Performances Essential characteristics for seismic performance category C2	

Table C12: Essential characteristics under fire exposure, carbon steel hexagonal heads

Essential characteristics under fire exposure, carbon steel hexagonal heads				Performances							
				6			8		10		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	75	85
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	1,48			2.62		4.21		
		R60	[kN]	1,12			1.97		3.16		
		R90	[kN]	0,76			1.33		2.10		
		R120	[kN]	0,58			1.00		1.58		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	1,48			2.62		4.21		
		R60	[kN]	1,12			1.97		3.16		
		R90	[kN]	0,76			1.33		2.10		
		R120	[kN]	0,58			1.00		1.58		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	1,27			2,94		5,90		
		R60	[Nm]	0,97			2,22		4,42		
		R90	[Nm]	0,66			1,49		2,94		
		R120	[Nm]	0,50			1,13		2,21		
Pull out failure											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09	2,30	3,85	4,72
		R120	[kN]	0,91	1,13	1,94	1,58	2,47	1,84	3,08	3,78
Concrete cone failure [1)]											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12	1,91	4,51	6,33
		R120	[kN]	0,47	0,68	1,67	1,19	2,50	1,53	3,61	5,06
$s_{cr.N,fi}$	Critical spacing:	R30 - R120	[mm]	$4 \times h_{ef}$							
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35		50		
$c_{cr.N,fi}$	Critical edge distance:	R30 - R120	[mm]	$2 \times h_{ef}$							
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R307	[mm]	2,05	1,44	1,15	1,80	1,27	1,95	1,32	2,00

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C13**
Performances Essential characteristics under fire exposure	

Table C13: Essential characteristics under fire exposure, carbon steel hexagonal heads (cont)

Essential characteristics under fire exposure, carbon steel hexagonal heads				Performances							
				12		14		16		18	
h_{nom}	Nominal embedment depth:		[mm]	75	105	75	115	80	120	90	140
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	7,61		9,10		12,04		14,88	
		R60	[kN]	5,24		6,80		8,99		11,11	
		R90	[kN]	3,46		4,49		5,93		7,33	
		R120	[kN]	2,57		3,33		4,41		5,45	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	7,61		9,10		12,04		14,88	
		R60	[kN]	5,24		6,80		8,99		11,11	
		R90	[kN]	3,46		4,49		5,93		7,33	
		R120	[kN]	2,57		3,33		4,41		5,45	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	11,96		18,12		27.56		38,52	
		R60	[Nm]	8,93		13,53		20,57		28,75	
		R90	[Nm]	5,90		8,93		13,59		18,99	
		R120	[Nm]	4,38		6,63		10,09		14,10	
Pull out failure											
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90	[kN]	3,80	6,57	3,80	7,60	3,80	7,60	4,99	10,20
		R120	[kN]	3,04	5,25	3,04	6,08	3,04	6,08	3,99	8,16
Concrete cone failure [1)]											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	4,41	10,97	4,41	13,98	4,41	13,98	6,93	22,86
		R120	[kN]	3,53	8,78	3,53	11,18	3,53	11,18	5,55	18,29
$s_{cr.N,fi}$	Critical spacing:	R30 - R120	[mm]	$4 \times h_{ef}$							
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	75		80		80		90	
$c_{cr.N,fi}$	Critical edge distance:	R30 - R120	[mm]	$2 \times h_{ef}$							
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R30 - R120	[mm]	2,33	2,00	2,55	2,00	2,14	2,00	2,66	2,00

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C14**
Performances Essential characteristics under fire exposure	

Table C14: Essential characteristics under fire exposure, carbon steel countersunk, pan and stud heads

Essential characteristics under fire exposure, carbon steel countersunk, pan and stud heads				Performances							
				6			8		10		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	75	85
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,26			0,45		1,07		
		R60	[kN]	0,23			0,41		0,93		
		R90	[kN]	0,18			0,32		0,71		
		R120	[kN]	0,13			0,23		0,57		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,26			0,45		1,07		
		R60	[kN]	0,23			0,41		0,93		
		R90	[kN]	0,18			0,32		0,71		
		R120	[kN]	0,13			0,23		0,57		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,22			0,52		1,52		
		R60	[Nm]	0,20			0,46		1,32		
		R90	[Nm]	0,16			0,36		1,02		
		R120	[Nm]	0,11			0,26		0,81		
Pull out failure											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09	2,30	3,85	4,72
		R120	[kN]	0,91	1,13	1,94	1,58	2,47	1,84	3,08	3,78
Concrete cone failure [1)]											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12	1,91	4,51	6,33
		R120	[kN]	0,47	0,68	1,67	1,19	2,50	1,53	3,61	5,06
$s_{cr.N,fi}$	Critical spacing:	R30 - R120	[mm]	$4 \times h_{ef}$							
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35		50		
$c_{cr.N,fi}$	Critical edge distance:	R30 - R120	[mm]	$2 \times h_{ef}$							
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R307	[mm]	2,05	1,44	1,15	1,80	1,27	1,95	1,32	2,00

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C15**
Performances Essential characteristics under fire exposure	

Table C15: Essential characteristics under fire exposure, carbon steel countersunk, pan and stud heads (cont)

Essential characteristics under fire exposure carbon steel, countersunk, pan and stud heads				Performances							
				12		14		16		18	
h_{nom}	Nominal embedment depth:		[mm]	75	105	75	115	80	120	90	140
Steel failure											
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	2,01		2,99		3,53		4,74	
		R60	[kN]	1,51		2,24		2,65		3,56	
		R90	[kN]	1,31		1,94		2,29		3,08	
		R120	[kN]	1,01		1,50		1,76		2,37	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	2,01		2,99		3,53		4,74	
		R60	[kN]	1,51		2,24		2,65		3,56	
		R90	[kN]	1,31		1,94		2,29		3,08	
		R120	[kN]	1,01		1,50		1,76		2,37	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	3,42		6,19		7,94		12,37	
		R60	[Nm]	2,56		4,64		5,95		9,28	
		R90	[Nm]	2,22		4,02		5,16		8,04	
		R120	[Nm]	1,71		3,10		3,97		6,18	
Pull out failure											
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90	[kN]	3,80	6,57	3,80	7,60	3,80	7,60	4,99	10,20
		R120	[kN]	3,04	5,25	3,04	6,08	3,04	6,08	3,99	8,16
Concrete cone failure [1)]											
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	4,41	10,97	4,41	13,98	4,41	13,98	6,93	22,86
		R120	[kN]	3,53	8,78	3,53	11,18	3,53	11,18	5,55	18,29
$s_{cr.N,fi}$	Critical spacing:	R30 - R120	[mm]	$4 \times h_{ef}$							
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	75		80		80		90	
$c_{cr.N,fi}$	Critical edge distance:	R30 - R120	[mm]	$2 \times h_{ef}$							
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm							
Concrete pry out failure											
k_8	Pry-out factor:	R30 - R120	[mm]	2,33	2,00	2,55	2,00	2,14	2,00	2,66	2,00

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C16**
Performances Essential characteristics under fire exposure	

Table C16: Essential characteristics under fire exposure, carbon steel truss head

Essential characteristics under fire exposure, carbon steel truss head				Performances		
				6		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55
Steel failure						
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	1,62		
		R60	[kN]	1,14		
		R90	[kN]	0.67		
		R120	[kN]	0.43		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	1,62		
		R60	[kN]	1,14		
		R90	[kN]	0.67		
		R120	[kN]	0.43		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	1,40		
		R60	[Nm]	0.99		
		R90	[Nm]	0.58		
		R120	[Nm]	0.37		
Pull out failure						
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43
		R120	[kN]	0,91	1,13	1,94
Concrete cone failure [1)]						
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09
		R120	[kN]	0,47	0,68	1,67
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}		
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35		
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}		
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	c_{min} = 2 x h_{ef}; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm		
Concrete pry out failure						
k_8	Pry-out factor:	R30-R120	[mm]	2,05	1,44	1,15

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C17**
Performances Essential characteristics under fire exposure	

Table C17: Essential characteristics under fire exposure, carbon steel male thread head

Essential characteristics under fire exposure, carbon steel male thread head				Performances				
				6			8	
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	60
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,87			0,87	
		R60	[kN]	0,72			0,72	
		R90	[kN]	0,58			0,58	
		R120	[kN]	0,51			0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,87			0,87	
		R60	[kN]	0,72			0,72	
		R90	[kN]	0,58			0,58	
		R120	[kN]	0.51			0.51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0.75			0.75	
		R60	[Nm]	0,62			0,62	
		R90	[Nm]	0,50			0,50	
		R120	[Nm]	0,44			0,44	
Pull out failure								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09
		R120	[kN]	0,91	1,13	1,94	1,58	2,47
Concrete cone failure [1)]								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}				
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}				
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	c_{min} = 2 x h_{ef}; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30-R120	[mm]	2,05	1,44	1,15	1,80	1,27

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C18**
Performances Essential characteristics under fire exposure	

Table C18: Essential characteristics under fire exposure, carbon steel female head, Rod Hangerz

Essential characteristics under fire exposure, carbon steel female head, Rod Hangerz				Performances				
				6			8	
	Inner thread		[-]	M8/M10	M10	M8/M10	M10; M12	
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,22	0,87	0,22	1,62	
		R60	[Nm]	0,20	0,72	0,20	1,20	
		R90	[Nm]	0,16	0,56	0,16	0,78	
		R120	[Nm]	0,11	0,49	0,11	0,57	
Pull out failure								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	1,14	1,41	2,43	1,98	3,09
		R120	[kN]	0,91	1,13	1,94	1,58	2,47
Concrete cone failure [1)]								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$s_{cr.N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}				
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$c_{cr.N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}				
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	c_{min} = 2 x h_{ef}; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30-R120	[mm]	2,05	1,44	1,15	1,80	1,27

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB	**Annex C19**
Performances Essential characteristics under fire exposure	

Table C19: Essential characteristics under fire exposure, stainless steel hexagonal heads

Essential characteristics under fire exposure, stainless steel hexagonal heads				Performances								
				6			8		10		12	
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	85	75	105
Steel failure												
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	1,48			2.62		4.21		7,61	
		R60	[kN]	1,12			1.97		3.16		5,24	
		R90	[kN]	0,76			1.33		2.10		3,46	
		R120	[kN]	0,58			1.00		1.58		2,57	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	1,48			2.62		4.21		7,61	
		R60	[kN]	1,12			1.97		3.16		5,24	
		R90	[kN]	0,76			1.33		2.10		3,46	
		R120	[kN]	0,58			1.00		1.58		2,57	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	1,27			2,94		5,90		11,96	
		R60	[Nm]	0,97			2,22		4,42		8,93	
		R90	[Nm]	0,66			1,49		2,94		5,90	
		R120	[Nm]	0,50			1,13		2,21		4,38	
Pull out failure												
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90	[kN]	0,25	0,63	1,88	1,25	3,09	2,30	4,72	3,50	6,57
		R120	[kN]	0,20	0,50	1,50	1,00	2,47	1,84	3,78	2,80	5,25
Concrete cone failure [1)]												
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90	[kN]	0,59	0,85	2,09	1,48	3,12	1,91	6,33	4,41	10,97
		R120	[kN]	0,47	0,68	1,67	1,19	2,50	1,53	5,06	3,53	8,78
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	$4 \times h_{ef}$								
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35		50		75	
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	$2 \times h_{ef}$								
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm								
Concrete pry out failure												
k_8	Pry-out factor:	R30 - R120	[mm]	1,87	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB A4	**Annex C20**
Performances Essential characteristics under fire exposure	

Table C20: Essential characteristics under fire exposure, stainless steel countersunk, pan and stud heads

Essential characteristics under fire exposure, stainless steel countersunk, pan and stud heads				Performances								
				6			8		10		12	
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65	55	85	75	105
Steel failure												
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,24			0,79		1,64		2,95	
		R60	[kN]	0,22			0,63		1,31		2,45	
		R90	[kN]	0,17			0,48		1,05		1,96	
		R120	[kN]	0,12			0,40		0,92		1,57	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,24			0,79		1,64		2,95	
		R60	[kN]	0,22			0,63		1,31		2,45	
		R90	[kN]	0,17			0,48		1,05		1,96	
		R120	[kN]	0,12			0,40		0,92		1,57	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,20			0,84		2,24		4,94	
		R60	[Nm]	0,18			0,67		1,79		4,12	
		R90	[Nm]	0,14			0,51		1,43		3,29	
		R120	[Nm]	0,10			0,42		1,26		2,63	
Pull out failure												
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90	[kN]	0,25	0,63	1,88	1,25	3,09	2,30	4,72	3,50	6,57
		R120	[kN]	0,20	0,50	1,50	1,00	2,47	1,84	3,78	2,80	5,25
Concrete cone failure [1]												
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90	[kN]	0,59	0,85	2,09	1,48	3,12	1,91	6,33	4,41	10,97
		R120	[kN]	0,47	0,68	1,67	1,19	2,50	1,53	5,06	3,53	8,78
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}								
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35		50		75	
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}								
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	c_{min} = 2 x h_{ef}; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm								
Concrete pry out failure												
k_8	Pry-out factor:	R30 - R120	[mm]	1,87	1,66	1,05	1,71	1,39	1,83	2,00	2,19	2,00

[1] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB A4	**Annex C21**
Performances Essential characteristics under fire exposure	

Table C21: Essential characteristics under fire exposure, stainless steel truss head

Essential characteristics under fire exposure, stainless steel truss head				Performances		
				6		
h_{nom}	Nominal embedment depth:		[mm]	35	40	55
Steel failure						
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	1,62		
		R60	[kN]	1,14		
		R90	[kN]	0.67		
		R120	[kN]	0.43		
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	1,62		
		R60	[kN]	1,14		
		R90	[kN]	0.67		
		R120	[kN]	0.43		
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	1,40		
		R60	[Nm]	0.99		
		R90	[Nm]	0.58		
		R120	[Nm]	0.37		
Pull out failure						
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90	[kN]	0,25	0,63	1,88
		R120	[kN]	0,20	0,50	1,50
Concrete cone failure [1)]						
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90	[kN]	0,59	0,85	2,09
		R120	[kN]	0,47	0,68	1,67
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}		
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35		
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}		
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	c_{min} = 2 x h_{ef}; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm		
Concrete pry out failure						
k_8	Pry-out factor:	R30 - R120	[mm]	1,87	1,66	1,05

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed. In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB A4	**Annex C22**
Performances Essential characteristics under fire exposure	

Table C22: Essential characteristics under fire exposure, stainless steel male thread head

Essential characteristics under fire exposure, stainless steel male thread head				Performances				
				6			8	
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,87			0,87	
		R60	[kN]	0,72			0,72	
		R90	[kN]	0,58			0,58	
		R120	[kN]	0,51			0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,87			0,87	
		R60	[kN]	0,72			0,72	
		R90	[kN]	0,58			0,58	
		R120	[kN]	0.51			0.51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0.75			0.75	
		R60	[Nm]	0,62			0,62	
		R90	[Nm]	0,50			0,50	
		R120	[Nm]	0,44			0,44	
Pull out failure								
$N_{Rk,p,fi}$	Characteristic resistance:	R30-R90	[kN]	0,25	0,63	1,88	1,25	3,09
		R120	[kN]	0,20	0,50	1,50	1,00	2,47
Concrete cone failure [1)]								
$N_{Rk,c,fi}$	Characteristic resistance:	R30-R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$s_{cr,N,fi}$	Critical spacing:	R30 - R120	[mm]	$4 \times h_{ef}$				
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$c_{cr,N,fi}$	Critical edge distance:	R30 - R120	[mm]	$2 \times h_{ef}$				
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	$c_{min} = 2 \times h_{ef}$; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30 - R120	[mm]	1,87	1,66	1,05	1,71	1,39

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB A4	**Annex C23**
Performances Essential characteristics under fire exposure	

Table C23: Essential characteristics under fire exposure, stainless steel female thread head, Rod Hangerz

Essential characteristics under fire exposure, stainless steel female thread head, Rod Hangerz				Performances				
				6			8	
	Inner thread		[-]	M8/M10	M10	M8/M10	M10; M12	
h_{nom}	Nominal embedment depth:		[mm]	35	40	55	50	65
Steel failure								
$N_{Rk,s,fi}$	Characteristic tension resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$V_{Rk,s,fi}$	Characteristic shear resistance:	R30	[kN]	0,26	1,01	0,26	1,44	
		R60	[kN]	0,23	0,83	0,23	1,07	
		R90	[kN]	0,18	0,65	0,18	0,70	
		R120	[kN]	0,13	0,57	0,13	0,51	
$M^0_{Rk,s,fi}$	Characteristic bending resistance:	R30	[Nm]	0,22	0,87	0,22	1,62	
		R60	[Nm]	0,20	0,72	0,20	1,20	
		R90	[Nm]	0,16	0,56	0,16	0,78	
		R120	[Nm]	0,11	0,49	0,11	0,57	
Pull out failure								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,25	0,63	1,88	1,25	3,09
		R120	[kN]	0,20	0,50	1,50	1,00	2,47
Concrete cone failure [1)]								
$N_{Rk,c,fi}$	Characteristic resistance:	R30 - R90	[kN]	0,59	0,85	2,09	1,48	3,12
		R120	[kN]	0,47	0,68	1,67	1,19	2,50
$s_{cr.N,fi}$	Critical spacing:	R30 - R120	[mm]	4 x h_{ef}				
$s_{min,fi}$	Minimum spacing:	R30 - R120	[mm]	35			35	
$c_{cr.N,fi}$	Critical edge distance:	R30 - R120	[mm]	2 x h_{ef}				
$c_{min,fi}$	Minimum edge distance:	R30 - R120	[mm]	c_{min} = 2 x h_{ef}; if fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm				
Concrete pry out failure								
k_8	Pry-out factor:	R30-R120	[mm]	1,87	1,66	1,05	1,71	1,39

[1)] As a rule, splitting failure can be neglected since cracked concrete and reinforcement is assumed.
In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{m,fi}$ = 1,0 is recommended

Thunderbolt® Pro SXTB A4	**Annex C24**
Performances Essential characteristics under fire exposure	