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European Technical Assessment

ETA 16/0243 of 21/06/2024

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA:	Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)
Trade name of the construction product:	**PINTURA ACRÍLICA BLANCA** White solvent based paint without premix glass beads, applied by spray, with drop-on material.
Product family to which the construction product belongs	ROAD MARKING PRODUCT
Manufacturer:	VISEVER FABRICACIÓN, S.L. Polígono Industrial de Villarrobledo Calle Arquímedes, 50, 02600 Villarrobledo (Albacete) SPAIN
Manufacturing plant(s):	Polígono Industrial Eras de Santa Lucía Calle E, parcela 7.4 02600 Villarrobledo (Albacete) SPAIN
This European Technical Assessment contains	10 pages
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	European Assessment Document (EAD) 230011-00-0106 ROAD MARKING PRODUCTS
This version replaces	ETA 16/0243 issued on 20/07/2018

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

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SPECIFIC PARTS

1. Technical description of the product

PINTURA ACRÍLICA BLANCA is a road marking paint (as defined in EN 1871) used as a surface coating material for signalisation purposes when it is applied on the road requiring dropped-on materials. The paint is put on the market with indications on types and proportions of dropped-on materials.

Trademark: **PINTURA ACRÍLICA BLANCA**
Nature: Solvent based paint (applied by spray)
Colour: White
Producer: VISEVER FABRICACIÓN, S.L.

Physical and chemical characteristics: see Table 1.1.

Table 1.1: Characteristics in accordance with EN 1871	
CHARACTERISTICS	DECLARED VALUE
Hiding power	$r_c = 0.95$
Chromaticity coordinates	Inside the white polygon
Luminance factor	ß ≥ 0.85
Ageing UV-B	Δß ≤ 0.05
Stability to storage	≥ 4
Bleeding resistance	Δß ≤ 0.05
Alkali resistance	Pass

The product must be considered as the basis of a family. It may be used in different combinations (proportions) or installation instructions in order to reach different intended uses. Each of these combinations is identified as a System of the same family.

Identification of the Systems

This ETA concerns:

PINTURA ACRÍLICA BLANCA – System 1 defined by the installation instructions given in Table 1.2, together with the Certificate of Constancy of Performance of the drop-on materials.

Table 1.2: Installation instructions of the **PINTURA ACRÍLICA BLANCA – System 1**		
Identification material and type of application		Dosage(s)
Surface coating material	Trademark: **PINTURA ACRÍLICA BLANCA** Paint without premix glass beads, applied by spray with drop-on material	900 g/m^2
Drop-on materials	Trademark: glass-beads 1400-600 *[VIALUX 20 BCP]* **[DoP 51]** Certificate of Constancy of Performance**: 1137-CPR-0494/81**	300 g/m^2
	Trademark: glass-beads **ECHOSTAR 20 SBP** **[DoP 33]** Certificate of Constancy of Performance**: 0099/CPR/A72/0001**	200 g/m^2
	Trademark: antiskid aggregate **850-250 glass grains GV32** **[DoP 64]** Certificate of Constancy of Performance**: 1137-CPR-0494/81**	100 g/m^2

PINTURA ACRÍLICA BLANCA – System 2 defined by the installation instructions given in Table 1.3, together with the Certificate of Constancy of Performance of the drop-on materials.

Table 1.3: Installation instructions of the **PINTURA ACRÍLICA BLANCA – System 2**		
Identification material and type of application		Dosage(s)
Surface coating material	Trademark: **PINTURA ACRÍLICA BLANCA** Paint without premix glass beads, applied by spray with drop-on material	780 g/m^2
Drop-on materials	Trademark: glass-beads **ECHOSTAR 20 SBP** [**DoP 33**] Certificate of Constancy of Performance**: 0099/CPR/A72/0001**	500 g/m^2

PINTURA ACRÍLICA BLANCA – System 3 defined by the installation instructions given in Table 1.4, together with the Certificate of Constancy of Performance of the drop-on materials.

Table 1.4: Installation instructions of the **PINTURA ACRÍLICA BLANCA – System 3**		
Identification material and type of application		Dosage(s)
Surface coating material	Trademark: **PINTURA ACRÍLICA BLANCA** Paint without premix glass beads, applied by spray with drop-on material	780 g/m^2
Drop-on materials	Trademark: glass-beads **850 – 125** [**DoP 31**] *[ECHOSTAR 10 SBP ECO]* Certificate of Constancy of Performance**: 1137-CPR-0494/81**	500 g/m^2

NOTE: Other combination(s) than Systems 1, 2 and 3, must be assessed and it (they) may give rise to an addendum to this ETA.

2. Specification of the intended use in accordance with the applicable EAD.

2.1 PINTURA ACRÍLICA BLANCA – Systems 1 and 2

- It is intended to be used for white permanent road markings in trafficked areas without presence of traffic with studded tyres.
- It is designed to give to the resulting road marking satisfactory day and night visibility (on dry, wet and rainy conditions) and skid resistance properties at initial and after 4 million roll-overs.
- The substrate on which the RPM has provided satisfactory performances, in accordance with EN 1871, is bituminous asphalt and cement concrete.
- The maximum roughness of the test plate on which the RMP has been assessed for durability performance, in accordance with EN 13197, is 0.9 mm (roughness measured as texture depth in accordance with EN 13036-1).
- It is intended to be used (not applied) at a temperature range from -40 °C to +70 °C for outside uses and from +5 °C to +70 °C for indoor uses. In addition, where relevant, the product has provided satisfactory performance for UV ageing.

2.2 PINTURA ACRÍLICA BLANCA – System 3

- It is intended to be used for white permanent road markings in trafficked areas without presence of traffic with studded tyres.
- It is designed to give to the resulting road marking satisfactory day and night visibility (on dry and wet conditions) and skid resistance properties at initial and after 4 million roll-overs.
- It is designed to give to the resulting road marking satisfactory night visibility (on rainy conditions) and skid resistance properties at initial and after 2 million roll-overs.
- The substrate on which the RPM has provided satisfactory performances, in accordance with EN 1871, is bituminous asphalt and cement concrete.
- The maximum roughness of the test plate on which the RMP has been assessed for durability performance, in accordance with EN 13197, is 0.9 mm (roughness measured as texture depth in accordance with EN 13036-1).
- It is intended to be used (not applied) at a temperature range from -40 °C to +70 °C for outside uses and from +5 °C to +70 °C for indoor uses. In addition, where relevant, the product has provided satisfactory performance for UV ageing.

2.3 Relevant general conditions for the use of the kits

The provisions made in this European Technical Assessment are based on an assumed working life of 1 year as minimum, according to EAD 230011-00-0106, provided that the conditions lay down for the installation, packaging, transport and storage as well as appropriate use, maintenance and repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right product in relation to the expected economically reasonable working life of the works.

Installation should be carried out according to the ETA holder's specifications and using the specific application instructions of the product manufactured by the ETA holder or by suppliers recognized by the ETA holder. Installation should be carried out by appropriately qualified staff and under the supervision of the technical responsible of the site.

3. Performance of the product and references to the methods used for its assessment

3.1 Essential characteristics of the product

The identification tests and the assessment for the intended use of this Road Marking Product according to the Basic Work Requirements (BWR) were carried out in compliance with the EAD 230011-00-0106 Road Marking Products.

The characteristics of each system shall correspond to the respective values laid down in Tables 2.1, 2.2 and 2.3 of this ETA, checked by IETcc.

Methods of verification and of assessing and judging are listed afterwards.

3.1.1 *Mechanical resistance and stability (BWR 1)*

Not relevant

3.1.2 *Safety in case of fire (BWR 2)*

Not relevant

3.1.3 *Hygiene, health and environment (BWR 3)*

Not relevant

3.1.4 *Safety and accessibility in use: (BWR 4)*

For testing durability, the manufacturer may choose either:

- method A: Road trial with an option according to EN 1824 (expressed as roll-over number) or
- method B: Wear simulator according to EN 13197 (expressed as traffic number).

For this ETA, the manufacturer has chosen for testing durability the method B “Wear simulator”. The option No Performance Assessed for method A “Road Trials” is used.

Table 2.1: Results for **PINTURA ACRÍLICA BLANCA - System 1**

Basic Works Requirement: Safety in use									
Durability			**Night and day visibility and skid resistance for each durability level**						
Test method used	Number of roll-over x 10^6		Night-time visibility			Day-time visibility			Skid resistance
			R_L in $mcd \cdot m^{-2} \cdot lx^{-1}$ under conditions of			β luminance factor	Qd in $mcd \cdot m^{-2} \cdot lx^{-1}$	Chromaticity Co-ordinates CIE (x, y)	SRT units
			dry	wetness	rain				
Method B wear simulator EN 13197	Initial	0.01	**357**	**256**	**87**	**0.70**	**229**	always Inside white polygon (EN 1436)	**55**
	Retained	0.1	**397**	**267**	**94**	**0.70**	**252**		**53**
		0.2	**381**	**256**	**97**	**0.79**	**234**		**53**
		0.5	**399**	**255**	**96**	**0.69**	**247**		**51**
		1.0	**385**	**163**	**53**	**0.67**	**236**		**54**
		2.0	**344**	**156**	**54**	**0.67**	**239**		**50**
		4.0	**259**	**93**	**35**	**0.65**	**229**		**58**

General aspects in relation to the intended use			
Retroreflection	Alkali resistance	Bleeding resistance	Test plates roughness
Type II	**Pass**	**Δß = 0.05**	**0.8 mm**
Indentation	Colour	Softening point	ageing UV
NPA	**White**	**NPA**	**Δβ = 0.00**

Table 2.2: Results for **PINTURA ACRÍLICA BLANCA - System 2**									
Basic Works Requirement: Safety in use									
Durability			**Night and day visibility and skid resistance for each durability level**						
Test method used	Number of roll-over x 10^6		Night-time visibility			Day-time visibility			Skid resistance
			R_L in mcd·m^{-2}·lx^{-1} under conditions of			β luminance factor	Qd in mcd·m^{-2}·lx^{-1}	Chromaticity Co-ordinates CIE (x, y)	SRT units
			dry	wetness	rain				
Method B wear simulator EN 13197	Initial	0.01	**426**	**157**	**61**	**0.67**	**252**	always Inside white polygon (EN 1436)	**53**
	Retained	0.1	**404**	**117**	**42**	**0.67**	**249**		**52**
		0.2	**385**	**105**	**41**	**0.66**	**248**		**49**
		0.5	**407**	**95**	**32**	**0.65**	**248**		**51**
		1.0	**367**	**83**	**28**	**0.62**	**242**		**50**
		2.0	**271**	**61**	**27**	**0.57**	**217**		**53**
		4.0	**200**	**46**	**27**	**0.49**	**181**		**55**
General aspects in relation to the intended use									
Retroreflection			Alkali resistance			Bleeding resistance		Test plates roughness	
Type II			**Pass**			**Δß = 0.05**		**0.8 mm**	
Indentation			Colour			Softening point		ageing UV	
NPA			**White**			**NPA**		**Δβ = 0.00**	

Table 2.3: Results for **PINTURA ACRÍLICA BLANCA - System 3**									
Basic Works Requirement: Safety in use									
Durability			**Night and day visibility and skid resistance for each durability level**						
Test method used	Number of roll-over x 10^6		Night-time visibility			Day-time visibility			Skid resistance
			R_L in mcd·m^{-2}·lx^{-1} under conditions of			β luminance factor	Qd in mcd·m^{-2}·lx^{-1}	Chromaticity Co-ordinates CIE (x, y)	SRT units
			dry	wetness	rain				
Method B wear simulator EN 13197	Initial	0.01	**494**	**116**	**57**	**0.61**	**214**	always Inside white polygon (EN 1436)	**49**
	Retained	0.1	**480**	**117**	**45**	**0.65**	**215**		**49**
		0.2	**391**	**130**	**32**	**0.64**	**211**		**52**
		0.5	**318**	**108**	**26**	**0.62**	**206**		**46**
		1.0	**265**	**92**	**25**	**0.60**	**205**		**48**
		2.0	**229**	**50**	**25**	**0.57**	**196**		**49**
		4.0	**198**	**74**	**NPA**	**0.52**	**185**		**49**
General aspects in relation to the intended use									
Retroreflection			Alkali resistance			Bleeding resistance		Test plates roughness	
Type II			**Pass**			**Δß = 0.05**		**0.8 mm**	
Indentation			Colour			Softening point		ageing UV	
NPA			**White**			**NPA**		**Δβ = 0.00**	

3.1.5 Protection against noise (BWR 5)

Not relevant.

3.1.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.1.7 Sustainable use of natural resources (BWR 7)

Not relevant.

3.2 Methods of verification

The assessment for the intended use was carried out according to the Basic Work Requirements (BWR). The characteristics of each system shall correspond to the respective values laid down in Table 2.1, 2.2 and 2.3 of this ETA, checked by IETcc.

3.2.1 Retroreflectivity in dry conditions (R_L)

As coefficient of retroreflected luminance R_L (or retroreflectivity), according to the applicable part of EN 1436.

3.2.2 Retroreflectivity in conditions of wetness (R_L)

As coefficient of retroreflected luminance RL (or retroreflectivity), according to the applicable part of EN 1436.

3.2.3 Retroreflectivity in conditions of rain (R_L)

As coefficient of retroreflected luminance RL (or retroreflectivity), according to the applicable part of EN 1436.

3.2.4 Chromaticity co-ordinates (x, y)

As chromaticity co-ordinates CIE (x, y), according to the applicable part of EN 1436.

3.2.5 Luminance Factor (β)

According to the applicable part of EN 1436.

3.2.6 Luminance coefficient under diffuse illumination (Qd)

According to the applicable part of EN 1436.

3.2.7 Skid resistance (SRT)

According to the applicable part of EN 1436.

3.2.8 Durability

For this ETA, the manufacturer has chosen for testing durability the method B "Wear simulator" according to the specifications given in EN 13197. Test plates roughness: measured according to EN 13036-1 and the results expressed as the texture depth.

3.2.9 Bleed resistance (only for paints)

According to the applicable part of EN 1871, as variation on the values for luminance factor (β) and chromatic coordinates.

3.2.10 Alkali resistance

According to the applicable part of EN 1871 and the result expressed as pass/fail..

3.2.11 Indentation (only for thermoplastics)

Not applicable.

3.2.12 Softening point (only for thermoplastics)

Not applicable.

3.2.13 UV ageing

According to the applicable part of EN 1871.

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

4.1 System of assessment and verification of constancy of performance

According to the decision 96/579/EC of the European Commission[1], system 1 of assessment and verification of constancy of performance (see EC delegated regulation (EU) N.º 568/2014 amending Annex V to Regulation (EU) N.º 305/2011) applies.

[1] Published in the Official Journal of the European Union (OJEU) L254 of 8.10.1996, p0052 -0055. See www.new.eur-lex.europa.eu/oj/direct-access.html

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan which is deposited at IETcc[2].

For type testing, the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases, the necessary type testing has to be agreed between IETcc and the notified body.

Issued in Madrid on 2024 June 21

By

Ángel Castillo Talavera
Director
on behalf of Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc – CSIC)

[2] The Control Plan is a confidential part of the ETA and only handed over to the notified certification body involved in the assessment and verification of constancy of performance.