







INSTITUTO DE CIENCIAS DE LA CONSTRUCCIÓN EDUARDO TORROJA

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European Technical Assessment

ETA 21/0543 of 23/06/2021

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA designated according to Art. 29 of Regulation (EU) 305/2011

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plants

This European Technical **Assessment contains**

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)

IDKLAH IDKLMI IDKLMIA4

Torque controlled expansion anchor made of galvanised steel or stainless steel of sizes M6, M8, M10, M12, M14, M16 and M20 for use in noncracked concrete.

Inka Yapi Baglanti Elemanlari Sanayi ve Ticaret A.S.

IAYOSB Gazi Bulvari No 7 34953 Tuzla. Istanbul. Turkey. website: www.inkafixing.com

Inka plant 1 Inka plant 2

13 pages including 4 annexes which form an integral part of this assessment.

European Technical Assessment EAD 330232-00-0601 "Mechanical Fasteners for use in concrete", ed. October 2016

Page 2 of European Technical Assessment ETA 21/0543 of 23rd of June 2021

English translation prepared by IETcc

This European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to article 25 (3) of Regulation (EU) No 305/2011.

SPECIFIC PART

1. Technical description of the product

The Inka IDKLAH in the range of M6, M8, M10, M12, M14, M16 and M20 is an anchor made of galvanised steel. The Inka IDKLMI and IDKLMIA4 in the range of M6, M8, M10, M12, M16 and M20 are anchors made of stainless steel of grades A2 and A4 respectively. The anchor is installed into a predrilled cylindrical hole and anchored by torque-controlled expansion. The anchorage is characterised by friction between expansion clip and concrete.

Product and product description is given in annexes A1 and A2.

2. Specification of the intended use in accordance with the applicable European Assessment Document.

The performances given in section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a mean to choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|-------------------------------------------------------|-------------|
| IDKLAH product performance for static or quasi static | See annex C |
| actions | |
| IDKLMI and IDKLMIA4 product performance for static | See annex D |
| or quasi static actions | |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|----------------------------------------------|
| Reaction to fire | Anchorages satisfy requirements for class A1 |
| Resistance to fire | No performance determined |

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

The applicable European legal act for the system of Assessment and Verification of Constancy of Performances (see annex V of Regulation (EU) No 305/2011) is 96/582/EC.

The system to be applied is 1.

English translation prepared by IETcc

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document.

The technical details necessary for the implementation of the AVCP system are laid down in the quality plan deposited at Instituto de Ciencias de la Construcción Eduardo Torroja.



Instituto de Ciencias de la Construcción Eduardo Torroja CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS



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On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja Madrid, 23rd of June 2021

Director IETcc - CSIC

Product and identification

IDKLAH, IDKLMI, IDKLMIA4 anchor



Identification on anchor:

Expansion clip:

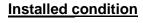
Anchor IDKLAH: Company logo + "IDKL H" + Metric size.
 Anchor IDKLMI: Company logo + "IDKL A2" + Metric size.
 Anchor IDKLMIA4: Company logo + "IDKL A4" + Metric size.

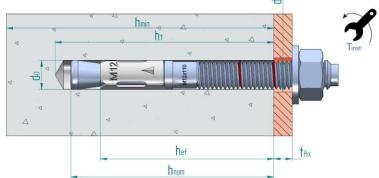
Anchor body: Metric x Length
 Red ring marks to show embedment depths

• Anchor length letter code on the tip:

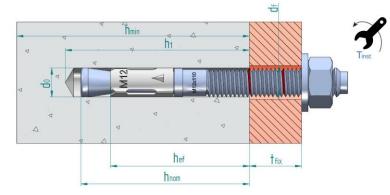
| Letter code | Length [mm] |
|-------------|-------------|
| В | 51 ÷ 62 |
| С | 63 ÷75 |
| D | 76 ÷ 88 |
| Е | 89 ÷ 101 |
| F | 102 ÷ 113 |
| G | 114 ÷ 126 |
| Н | 127 ÷139 |
| | 140 ÷ 151 |
| J | 152 ÷ 164 |
| K | 165 ÷ 177 |
| L | 178 ÷ 190 |
| M | 191 ÷ 202 |
| N | 203 ÷ 215 |
| 0 | 216 ÷ 228 |
| Р | 229 ÷ 240 |
| Q | 241 ÷ 253 |
| R | 254 ÷ 266 |
| S | 267 ÷ 300 |

| IDKLAH, IDKLMI, IDKLMIA4 anchor | |
|---------------------------------|----------|
| Product description | Annex A1 |
| Identification | |





Standard embedment depth (all sizes)



Reduced embedment depth (sizes M8, M10, M12, M16 and M20)

 $\begin{array}{ll} d_0: & \text{Nominal diameter of drill bit} \\ d_f: & \text{Fixture clearance hole diameter} \\ h_{\text{ef}}: & \text{Effective anchorage depth} \end{array}$

h₁: Depth of drilled hole

h_{nom}: Overall anchor embedment depth in the concrete

h_{min}: Minimum thickness of concrete member

 t_{fix} : Fixture thickness T_{ins} : Installation torque

Table A1: Materials

| Item | Designation | Material for IDKLAH | Material for IDKLMI | Material for IDKLMIA4 |
|------|----------------|------------------------------------------------------------------|--------------------------------------------------------------|--------------------------------------------------------------|
| 1 | forged | | Stainless steel, grade A2 | Stainless steel, grade A4 |
| 2 | Washer | DIN 125, DIN 9021 or DIN 440 galvanised ≥ 5 µm ISO 4042 A2 | DIN 125, DIN 9021 or DIN 440, stainless steel grade A2 | DIN 125, DIN 9021 or DIN 440, stainless steel grade A4 |
| 3 | Nut | DIN 934 class 6 galvanised ≥ 5 µm ISO 4042 A2, class 6 | DIN 934, stainless steel grade A2 | DIN 934, stainless steel grade A4 |
| 4 | Expansion clip | Carbon steel galvanised ≥ 5 µm ISO 4042 A2 | Stainless steel, grade A2 | Stainless steel, grade A4 |

IDKLAH, IDKLMI, IDKLMIA4 anchor

Product description

Annex A2

Installed condition and materials

Intended use

Anchorages subjected to:

• Static or quasi static loads: all sizes and embedment depths

Base materials:

- Reinforced and unreinforced concrete according to EN 206:2013+A1:2016
- Strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016
- Uncracked concrete

Use conditions (environmental conditions):

- The anchor shall be used in dry internal conditions: all anchor types
- Structural subjected to external atmospheric exposure (including industrial and marine environment) and to permanent internal conditions with no particular aggressive conditions exists: screw types made of stainless steel with marking A4. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be attached. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static loads are designed for design Method A in accordance with EN 1992-4:2018
- Size M8 in reduced embedment depth is restricted to anchoring of structural components which are statically indeterminate.

Installation:

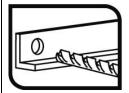
- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

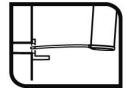
| IDKLAH, IDKLMI, IDKLMIA4 anchor | |
|---------------------------------|----------|
| Intended use | Annex B1 |
| Specifications | |

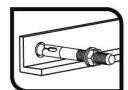
Table C1: Installation parameters for IDKLAH anchor

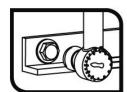
| IDKLA | IDKLAH: GALVANISED ANCHOR | | | Performances | | | | | | |
|---------------------|-------------------------------------------------------|------|------|--------------|------|------|-------|-------|-------|--|
| Insta | llation parameters | | М6 | M8 | M10 | M12 | M14 | M16 | M20 | |
| d ₀ | Nominal diameter of drill bit: | [mm] | 6 | 8 | 10 | 12 | 14 | 16 | 20 | |
| d _f | Fixture clearance hole diameter: | [mm] | 7 | 9 | 12 | 14 | 16 | 18 | 22 | |
| Tinst | Nominal installation torque: | [Nm] | 7 | 20 | 35 | 60 | 90 | 120 | 240 | |
| Sta | andard embedment depth | | | | | | | | | |
| L _{min} | Minimum length of the bolt: | [mm] | 60 | 75 | 85 | 100 | 115 | 125 | 160 | |
| h _{min} | Minimum thickness of concrete member: | [mm] | 100 | 100 | 110 | 130 | 150 | 168 | 206 | |
| h ₁ | Depth of drilled hole ≥ | [mm] | 55 | 65 | 75 | 85 | 100 | 110 | 135 | |
| h _{nom} | Overall anchor embed depth in concrete: | [mm] | 49.5 | 59.5 | 66.5 | 77 | 91 | 103.5 | 125 | |
| h _{ef,std} | Effective anchorage depth: | [mm] | 40 | 48 | 55 | 65 | 75 | 84 | 103 | |
| t _{fix} | Thickness of fixture for DIN 125 washer ≤ | [mm] | L-58 | L-70 | L-80 | L-92 | L-108 | L-122 | L-147 | |
| t _{fix} | Thickness of fixture for DIN 9021 or DIN 440 washer ≤ | [mm] | L-58 | L-71 | L-80 | L-94 | L-108 | L-124 | L-149 | |
| Smin | Minimum allowable spacing: | [mm] | 35 | 40 | 50 | 70 | 80 | 90 | 135 | |
| C _{min} | Minimum allowable distance: | [mm] | 35 | 40 | 50 | 70 | 80 | 90 | 135 | |
| Re | educed embedment depth | | | | | | | | | |
| L_{min} | Minimum length of the bolt: | [mm] | | 60 | 70 | 80 | | 110 | 130 | |
| h _{min} | Minimum thickness of concrete member: | [mm] | | 100 | 100 | 100 | | 130 | 150 | |
| h ₁ | Depth of drilled hole: | [mm] | | 50 | 60 | 70 | | 90 | 107 | |
| h _{nom} | Overall anchor embed depth in concrete: | [mm] | | 46.5 | 53.5 | 62 | | 84.5 | 97 | |
| h _{ef,red} | Effective anchorage depth: | [mm] | | 35 | 42 | 50 | | 65 | 75 | |
| t _{fix} | Thickness of fixture for DIN 125 washer ≤ | [mm] | | L-57 | L-67 | L-77 | | L-103 | L-121 | |
| t _{fix} | Thickness of fixture for DIN 9021 or DIN 440 washer ≤ | [mm] | | L-58 | L-67 | L-79 | | L-105 | L-123 | |
| Smin | Minimum allowable spacing: | [mm] | | 40 | 50 | 70 | | 90 | 135 | |
| Cmin | Minimum allowable distance: | [mm] | | 40 | 50 | 70 | | 90 | 135 | |

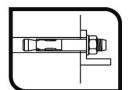
Installation process











| - | | | | | |
|------|-----|-----------------------|----|-----|------------|
| 11) | K I | ΔH | an | ch | α r |
| 10 | | $\boldsymbol{\wedge}$ | ан | CII | VI. |

Performances

Annex C1

Installation parameters and installation procedure

<u>Table C2: Characteristic resistance values to tension loads of design method A according to EN 1992-4 for IDKLAH anchor</u>

| IDIZI 4 | ALL CALVANICED ANGUES | | | | Pe | erformar | nces | | |
|---------------------|---------------------------------------------------------|-----------|-------|-----------|---------------------|---------------------|------|------------|-------------------|
| IDKLA | AH: GALVANISED ANCHOR | | M6 | M8 | M10 | M12 | M14 | M16 | M20 |
| STEE | L FAILURE | | | | | | | | |
| N _{Rk.s} | Characteristic resistance: | [kN] | 7.4 | 13.0 | 23.7 | 33.3 | 49.1 | 60.1 | 99.5 |
| γM,s | Partial safety factor: | [-] | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 |
| PULL | OUT FAILURE | | | | II. | | | | · |
| Sta | andard embedment depth | | | | | | | | |
| $N_{Rk,p}$ | Characteristic resistance in C20/25 uncracked concrete: | [kN] | 1) | 1) | 19.0 | 1) | 1) | 1) | 1) |
| γins | Installation safety factor: | [-] | | | | 1.0 | | | |
| | | C30/37 | | | | 1.22 | | | |
| Ψ_{c} | Increasing factors for N ⁰ Rk,p: | C40/50 | | | | 1.41 | | | |
| | | C50/60 | | | | 1.58 | | | |
| Re | educed embedment depth | | 1 | | | | | | |
| $N_{Rk,p}$ | Characteristic resistance in C20/25 uncracked concrete: | [kN] | - | 10 | 1) | 1) | | 1) | 1) |
| γins | Installation safety factor: | [-] | | | 1.0 | | | 1 | .0 |
| | | C30/37 | | 1.22 | | 1 | 1.22 | | |
| Ψ_{c} | Increasing factors for N ⁰ Rk,p: | C40/50 | | | 1.41 | | | 1.41 | |
| | | C50/60 | | | 1.58 | | | 1 | .58 |
| CONC | RETE CONE FAILURE AND SPL | ITTING FA | ILURE | | | | | | |
| Sta | andard embedment depth | | | | | | | | |
| h _{ef,std} | Effective anchorage depth: | [mm] | 40 | 48 | 55 | 65 | 75 | 84 | 103 |
| k _{ucr,N} | Factor for uncracked concrete: | [-] | | | | 11,0 | | | |
| γins | Installation safety factor: | [-] | | | | 1.0 | | | |
| Scr,N | Concrete cone failure: | [mm] | | | | 3 x h _{ef} | | | |
| Ccr,N | Concrete cone failure. | [mm] | | | | 1.5 x h∈ | | | |
| Scr,sp | Splitting failure: | [mm] | 160 | 192 | 220 | 260 | 300 | 280 | 360 |
| Ccr,sp | · • | [mm] | 80 | 96 | 110 | 130 | 150 | 140 | 180 |
| | duced embedment depth | | | 1 | ı | 1 | 1 | 1 | ı |
| h _{ef,std} | Effective anchorage depth: | [mm] | | 35 | 42 | 50 | | 65 | 75 |
| k _{ucr,N} | Factor for uncracked concrete: | [-] | | | 11.0 | | | | 1.0 |
| γins | Installation safety factor: | [-] | | <u> </u> | 1.0 | | | | .0 |
| S _{cr,N} | Concrete cone failure | [mm] | | | 3 x h _{ef} | | | | k h _{ef} |
| Ccr,N | | [mm] | | 140 | 1.5 x het | | | | x h _{ef} |
| S _{cr,sp} | — Splitting failure: | [mm] | | 140 70 | 168 84 | 200 100 | | 260 130 | 300 150 |
| Ccr,sp | failure is not decisive | [mm] | | 70 | 04 | 100 | | 130 | 150 |

¹⁾ Pull out failure is not decisive

| IDKLAH anchor | |
|-----------------------------------------|----------|
| Performances | Annex C2 |
| Characteristic values for tension loads | |

<u>Table C3: Characteristic resistance values to shear loads of design method A according to EN 1992-4 for IDKLAH anchor</u>

| IDKI V | AH: GALVANISED ANCHO | D | | Performances | | | | | | |
|------------------------------|-----------------------------|-------------------------|------|--------------|------|------|------|-------|-------|-------|
| IDKLA | An: GALVANISED ANCHO | ĸ | | M6 | M8 | M10 | M12 | M14 | M16 | M20 |
| STEE | L FAILURE WITHOUT LEV | ER ARM | | | | | | | | |
| $V_{Rk,s}$ | Characteristic resistance: | | [kN] | 5.1 | 9.3 | 14.7 | 20.6 | 28.1 | 38.4 | 56.3 |
| k ₇ | Ductility factor: | | [-] | | | | 1.0 | | | |
| γM,s | Partial safety factor: | | [-] | | | | 1.25 | | | |
| STEEL FAILURE WITH LEVER ARM | | | | | | | | | | |
| $M^0_{Rk,s}$ | Characteristic bending mome | ent: | [Nm] | 7.7 | 19.1 | 38.1 | 64.1 | 102.2 | 163.1 | 298.5 |
| γM,s | Partial safety factor: | | [-] | 1.25 | | | | | | |
| CONC | RETE PRYOUT FAILURE | | | | | | | | | |
| k ₈ | k factor: | for hef,std | [-] | 1.0 | 1.0 | 1.0 | 2.0 | 2.0 | 2.0 | 2.0 |
| K 8 | R lactor. | for hef,red | [-] | | 1.0 | 1.0 | 1.0 | | 2.0 | 2.0 |
| γins | Installation safety factor: | | [-] | | | | 1.0 | | | |
| CONC | RETE EDGE FAILURE | | | | | | | | | |
| l. | Effective length of anchor: | for h _{ef,std} | [mm] | 40 | 48 | 55 | 65 | 75 | 84 | 103 |
| l _f | Effective length of anchor: | for hef,red | [mm] | 1 | 35 | 42 | 50 | | 65 | 75 |
| d _{nom} | Outside diameter of anchor: | • | [mm] | 6 | 8 | 10 | 12 | 14 | 16 | 20 |
| γins | Installation safety factor: | | [-] | • | • | | 1.0 | | | |

Table C4: Displacements under tension loads for IDKLAH

| IDKLAH: GALVANISED ANCHOR | | Performances | | | | | | | |
|---------------------------------------|------|--------------|-----|-----|------|------|------|------|--|
| | | M6 | M8 | M10 | M12 | M14 | M16 | M20 | |
| Standard embedment depth | | | | | | | | | |
| Tension load in non cracked concrete: | [kN] | 3.8 | 6.6 | 9.0 | 12.6 | 15.6 | 18.5 | 25.1 | |
| δ _{N0} Β: | [mm] | 0.4 | 0.7 | 1.0 | 1.2 | 1.3 | 1.9 | 2.2 | |
| $\delta_{N\infty}$ Displacement: | [mm] | 1.8 | 2.1 | 2.4 | 2.6 | 2.7 | 3.3 | 3.8 | |
| Reduced embedment depth | | | | | | | | | |
| Tension load in non cracked concrete: | [kN] | | 4.8 | 6.5 | 8.5 | | 12.6 | 15.6 | |
| δ _{N0} Diantagement | | | 0.3 | 0.6 | 1.0 | | 1.6 | 1.9 | |
| — SN0 Displacement: δ _{N∞} | [mm] | | 1.4 | 1.7 | 2.1 | | 2.7 | 3.0 | |

Table C5: Displacements under shear loads for IDKLAH

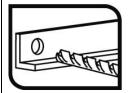
| IDKLAH: GALVANISED ANCHOR | | Performances | | | | | | | | |
|---------------------------------------------------------|------|--------------|------|------|------|------|------|------|--|--|
| IDREAM. GALVANISED ANCHOR | | М6 | M8 | M10 | M12 | M14 | M16 | M20 | | |
| Standard embedment depth | | | | | | | | | | |
| Shear load in non cracked concrete: | [kN] | 2.9 | 5.3 | 8.4 | 11.8 | 16.0 | 21.9 | 32.1 | | |
| $\frac{\delta_{V0}}{\delta_{V^{\infty}}}$ Displacement: | [mm] | 0.65 | 2.80 | 1.75 | 2.45 | 2.78 | 3.53 | 4.13 | | |
| | [mm] | 0.98 | 4.20 | 2.63 | 3.68 | 4.16 | 5.29 | 6.19 | | |
| Reduced embedment depth | | | | | | | | | | |
| Shear load in non cracked concrete: | [kN] | - | 5.3 | 8.4 | 11.8 | | 21.9 | 32.1 | | |
| δ _{V0} δ _{V∞} Displacement: | [mm] | | 0.59 | 1.22 | 1.10 | | 3.10 | 3.40 | | |
| | [mm] | | 0.89 | 1.83 | 1.65 | | 4.60 | 5.10 | | |

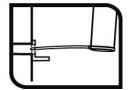
| IDKLAH anchor | |
|----------------------------------------------------|----------|
| Performances Characteristic values for shear loads | Annex C3 |
| Displacements under tension and shear loads | |

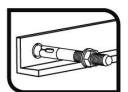
Table D1: Installation parameters for IDKLMI, IDKLMIA4 anchor

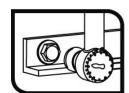
| IDKLN | /II, IDKLMIA4: STAINLESS STEEL ANG | CHOR | | | Perform | ances | | |
|---------------------|-------------------------------------------------------|------|------|------|---------|-------|-------|-------|
| Insta | Ilation parameters | | M6 | M8 | M10 | M12 | M16 | M20 |
| d_0 | Nominal diameter of drill bit: | [mm] | 6 | 8 | 10 | 12 | 16 | 20 |
| df | Fixture clearance hole diameter: | [mm] | 7 | 9 | 12 | 14 | 18 | 22 |
| Tinst | Nominal installation torque: | [Nm] | 7 | 20 | 35 | 60 | 120 | 240 |
| Sta | andard embedment depth | | | | | | | |
| L _{min} | Minimum length of the bolt: | [mm] | 60 | 75 | 85 | 100 | 125 | 160 |
| h _{min} | Minimum thickness of concrete member: | [mm] | 100 | 100 | 110 | 130 | 168 | 206 |
| h ₁ | Depth of drilled hole ≥ | [mm] | 55 | 65 | 75 | 85 | 110 | 135 |
| h _{nom} | Overall anchor embed depth in concrete: | [mm] | 49.5 | 59.5 | 66.5 | 77 | 103.5 | 125 |
| h _{ef,std} | Effective anchorage depth: | [mm] | 40 | 48 | 55 | 65 | 84 | 103 |
| t_{fix} | Thickness of fixture for DIN 125 washer ≤ | [mm] | L-58 | L-70 | L-80 | L-92 | L-122 | L-147 |
| t _{fix} | Thickness of fixture for DIN 9021 or DIN 440 washer ≤ | [mm] | L-58 | L-71 | L-80 | L-94 | L-124 | L-149 |
| Smin | Minimum allowable spacing: | [mm] | 50 | 65 | 70 | 85 | 110 | 135 |
| Cmin | Minimum allowable distance: | [mm] | 50 | 65 | 70 | 85 | 110 | 135 |
| Re | educed embedment depth | | | | | | | |
| L_{min} | Minimum length of the bolt: | [mm] | | 60 | 70 | 80 | | |
| h _{min} | Minimum thickness of concrete member: | [mm] | | 100 | 100 | 100 | | |
| h ₁ | Depth of drilled hole: | [mm] | | 50 | 60 | 70 | | |
| h _{nom} | Overall anchor embed depth in concrete: | [mm] | | 46.5 | 53.5 | 62 | | |
| h _{ef,red} | Effective anchorage depth: | [mm] | | 35 | 42 | 50 | | |
| t _{fix} | Thickness of fixture for DIN 125 washer ≤ | [mm] | | L-57 | L-67 | L-77 | | |
| t _{fix} | Thickness of fixture for DIN 9021 or DIN 440 washer ≤ | [mm] | | L-58 | L-67 | L-79 | | |
| Smin | Minimum allowable spacing: | [mm] | | 65 | 70 | 85 | | |
| C _{min} | Minimum allowable distance: | [mm] | | 65 | 70 | 85 | | |

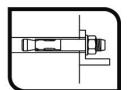
Installation process











| IDKLMI, | IDKL | MIA4 | anchor |
|---------|-------------|------|--------|
|---------|-------------|------|--------|

Performances

Annex D1

Installation parameters and installation procedure

<u>Table D2: Characteristic resistance values to tension loads of design method A according to EN 1992-4 for IDKLMI, IDKLMIA4 anchor</u>

| IDIZI B | MI IDVI MIA 4. CTAINI ECC CTEL 1 | MCHOR | Performances | | | | | | | |
|---------------------|---------------------------------------------------------|--------------|---------------------|------|-----------------------|-------------------|------|-------|--|--|
| IDKLI | MI, IDKLMIA4: STAINLESS STEEL A | ANCHOR | M6 | M8 | M10 | M12 | M16 | M20 | | |
| STEE | L FAILURE | | | • | • | | | | | |
| N _{Rk,s} | Characteristic resistance: | [kN] | 10.1 | 19.1 | 34.3 | 49.6 | 85.9 | 140.7 | | |
| γM,s | Partial safety factor: | [-] | | • | 1 | .68 | • | | | |
| | OUT FAILURE | | | | | | | | | |
| St | andard embedment depth | | | | | | | | | |
| $N_{Rk,p}$ | Characteristic resistance in C20/25 uncracked concrete: | [kN] | 1) | 12 | 16 | 25 | 35 | 50 | | |
| γins | Installation safety factor: | [-] | | 1.0 | | 1 | 1.2 | | | |
| Re | educed embedment depth | | | | | | | | | |
| $N_{Rk,p}$ | Characteristic resistance in C20/25 uncracked concrete: | [kN] | | 9 | 12 | 16 | | | | |
| γins | Installation safety factor: | [-] | | | 1.2 | | | | | |
| | | C30/37 | 1.22 | | | | | | | |
| Ψ_c | Ψ_c Increasing factors for $N^0_{Rk,p}$: | C40/50 | 1.41 | | | | | | | |
| | | C50/60 | | | 1 | .58 | | | | |
| | RETE CONE FAILURE AND SPLIT | TING FAILU | JRE | | | | | | | |
| | andard embedment depth | | 40 | 40 | | 0.5 | 0.4 | 400 | | |
| h _{ef,std} | Effective anchorage depth: | [mm] | 40 | 48 | 55 | 65 1.0 | 84 | 103 | | |
| k _{ucr,N} | Factor for uncracked concrete: | [-] | 4 | | 1 | | 1.0 | | | |
| γins | Installation safety factor: | [-] | 1 | .0 | | | 1.2 | | | |
| Scr,N | Concrete cone failure: | [mm] | | | | x h _{ef} | | | | |
| Ccr,N Scr,sp | | [mm] [mm] | 160 | 192 | 220 | 260 | 336 | 412 | | |
| C _{cr,sp} | Splitting failure: | [mm] | 80 | 96 | 110 | 130 | 168 | 206 | | |
| | duced embedment depth | [111111] | 00 | 90 | 110 | 130 | 100 | 200 | | |
| h _{ef,std} | Effective anchorage depth: | [mm] | | 35 | 42 | 50 | | | | |
| k _{ucr,N} | Factor for uncracked concrete: | [-] | 11.0 | | | | | | | |
| γins | Installation safety factor: | [-] | | | | | | | | |
| S _{cr,N} | | [mm] | 3 x h _{ef} | | | | | | | |
| Ccr,N | Concrete cone failure: | [mm] | | | 1.5 x h _{ef} | | | | | |
| Scr,sp | 0.199 | [mm] | | 140 | 168 | 200 | | | | |
| C _{cr,sp} | Splitting failure: | [mm] | | 70 | 84 | 100 | | - | | |

¹⁾ Pull out failure is not decisive

| IDKLMI, IDKLMIA4 anchor | |
|-----------------------------------------|----------|
| Performances | Annex D2 |
| Characteristic values for tension loads | |

<u>Table D3: Characteristic resistance values to shear loads of design method A according to EN 1992-4 for IDKLMI, IDKLMIA4 anchor</u>

| IDIZLI | MI IDIZI MIA 4. CTAINI EC | CTEEL AL | ICHOD | Performances | | | | | | | |
|------------------------------|---------------------------------|-------------------------|-------|--------------|------|------|------|------|------|--|--|
| IDKL | MI, IDKLMIA4: STAINLES | SIEEL AN | ICHUK | M6 | M8 | M10 | M12 | M16 | M20 | | |
| STEE | STEEL FAILURE WITHOUT LEVER ARM | | | | | | | | | | |
| $V_{Rk,s}$ | Characteristic resistance: | | [kN] | 6.0 | 10.9 | 17.4 | 25.2 | 47.1 | 73.5 | | |
| k ₇ | Ductility factor: | | [-] | | | | 1.0 | | | | |
| γM,s | Partial safety factor | | [-] | | | 1 | 1.52 | | | | |
| STEEL FAILURE WITH LEVER ARM | | | | | | | | | | | |
| M^0 Rk,s | Characteristic bending mom | ent: | [Nm] | 9.2 | 22.5 | 44.9 | 78.6 | 200 | 389 | | |
| γM,s | Partial safety factor: | | [-] | 1.52 | | | | | | | |
| CON | CRETE PRYOUT FAILURE | | | | | | | | | | |
| k ₈ | k factor: | for hef,std | [-] | 1.0 | 1.0 | 1.0 | 2.0 | 2.0 | 2.0 | | |
| K 8 | K lactor. | for hef,red | [-] | | 1.0 | 1.0 | 1.0 | | | | |
| γins | Installation safety factor: | | [-] | | | | 1.0 | | | | |
| CON | CRETE EDGE FAILURE | | | | | | | | | | |
| I. | Effective length of anchor | for hef,std | [mm] | 40 | 48 | 55 | 65 | 84 | 103 | | |
| lf | under shear loads: | for h _{ef,red} | [mm] | | 35 | 42 | 50 | | | | |
| d_{nom} | Outside diameter of anchor: | | [mm] | 6 | 8 | 10 | 12 | 16 | 20 | | |
| γins | Installation safety factor: | | [-] | | • | | 1.0 | | | | |

Table D4: Displacements under tension loads for IDKLMI, IDKLMIA4

| IDKLMI, IDKLMIA4: STAINLESS STEEL ANCHOR | | Performances | | | | | | |
|------------------------------------------------------|------|--------------|------|------|------|------|------|--|
| | | M6 | M8 | M10 | M12 | M16 | M20 | |
| Standard embedment depth | | | | | | | | |
| Tension load in non cracked concrete: | [kN] | 4.3 | 5.7 | 6.3 | 9.9 | 13,8 | 19.8 | |
| δ _{N0} Displacement: | [mm] | 0.42 | 0.22 | 0.17 | 0.19 | 0.19 | 0.11 | |
| | [mm] | 1.33 | 1.33 | 1.33 | 1.33 | 1.33 | 1.33 | |
| Reduced embedment depth | | | | | | | | |
| Tension load in non cracked concrete: | [kN] | | 4.2 | 5.7 | 7.6 | | | |
| $\frac{\delta_{N0}}{\delta_{N\infty}}$ Displacement: | [mm] | | 0.07 | 0.04 | 0.32 | | - | |
| | [mm] | | 0.60 | 0.60 | 0.60 | | | |

Table D5: Displacements under shear loads for IDKLMI, IDKLMIA4

| IDKLMI, IDKLMIA4: STAINLESS STEEL ANCHOR | | Performances | | | | | | |
|---------------------------------------------------------|------|--------------|------|------|------|------|------|--|
| | | M6 | M8 | M10 | M12 | M16 | M20 | |
| Standard embedment depth | | | | | | | | |
| Shear load in non cracked concrete: | [kN] | 2.8 | 5.1 | 8.1 | 11.8 | 22.1 | 34.5 | |
| $\frac{\delta_{V0}}{\delta_{V^{\infty}}}$ Displacement: | [mm] | 1.66 | 1.79 | 3.83 | 4.13 | 5.75 | 6.59 | |
| | [mm] | 2.49 | 2.68 | 5.74 | 6.19 | 8.62 | 9.88 | |
| Reduced embedment depth | | | | | | | | |
| Shear load in non cracked concrete: | [kN] | | 5.1 | 8.1 | 11.8 | | | |
| $\frac{\delta_{V0}}{\delta_{V^{\infty}}}$ Displacement: | [mm] | | 0.60 | 3.83 | 4.13 | | | |
| | [mm] | | 0.90 | 5.74 | 6.19 | | | |

| IDKLMI, IDKLMIA4 anchor | |
|-------------------------------------------------------------------------------------------|----------|
| Performances Characteristic values for shear loads Displacements under tension and shears | Annex D3 |