



**INSTITUTO DE CIENCIAS
DE LA CONSTRUCCIÓN
EDUARDO TORROJA**

C/ Serrano Galvache n. 4. 28033 Madrid (Spain)
Tel.: (34) 91 302 04 40 / Fax: (34) 91 302 07 00
direccion.ietcc@csic.es www.ietcc.csic.es



European Technical Assessment

ETA 18/1015
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General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) Nº305/2011:

Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)

Trade name of the construction product

**Sistema
PROPAM AISTERM with URSA TERRA SP**

Product family to which the construction product belongs

External Thermal Insulation Composite System with rendering for use on building walls

Manufacturer

PROPAMSA S.A.U
C/ Ciments Molins s/n. Polígono Industrial Les Fallulles. 08620 Sant Vicenç dels Horts (Barcelona) – España (Spain). www.propamsa.es

URSA IBÉRICA AISLANTES S.A.
Paseo de Recoletos nº 3, 4ª planta. 28004 Madrid-España. www.ursa.es

Manufacturing plant(s)

C/ Vega del Tajo 8. Pol. Industrial de Quer. 19209 Quer (Guadalajara). España.

Polígono Industrial Chan da Ponte. Parcela 21. 36450 Salvaterra de Miño (Pontevedra). España.

Carretera Vila-Rodona km 6,7. 43810 El Pla de Santa María (Tarragona). España.

This European Technical Assessment contains

8 pages.
Annex 1 contains confidential information and is not included in the ETA when that assessment is publicly available.

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

Guideline for European Technical Approval (ETAG) nº 004 ed. 2013, used as European Assessment Document (EAD)

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SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

The External Thermal Insulation Composite System (from now on, referred to as ETICS) "PROPAM AISTERM with URSA TERRA SP" is designed and installed in accordance with the manufacturer, design and installation instructions, deposited at the IETcc⁽¹⁾.

The manufacturer is ultimately responsible for the ETICS PROPAM[®] AISTERM with URSA TERRA[®] SP, which is a mechanically fixed ETICS without supplementary adhesive on MW board, where the minimum number of fixings per square metre is 6.

This ETICS comprises the following components, which are factory produced by the manufacturer or a supplier.

Components		Approx. Coverage [kg/m ²]	Approx. Thickness [mm]
Insulation material with associated method of fixing	URSA TERRA[®] SP 32. Mineral wool (MW) board (EN 13162) fixed with URSA TERRA[®] SP F fixings only (minimum 6 fixings/m ²). ²	4,8 – 6,0	100 -120 -140 ³
	URSA TERRA[®] SP F. Expansive fixings of polyamide reinforced with fiberglass, with round head of Ø100 mm and carbon steel screw, with CE marking (ETAG 014: ETA 18/0142). Different lengths (160-200 mm) according to the thickness of the insulation board.	---	---
Base coat	PROPAM[®] AISTERM. Cement based powder requiring addition of 19 ± 2 % of water.	3 - 4	1,5 - 2 mm/ per layer in two layers
Glass fibre mesh	PROPAM[®] AISTERM MALLA. Glass fibre alkali resistant mesh (CE marking)	0,16	1
Primer coat	REVAT[®] FILM. Acrylic binder based paint which may require optionally 10% of water	0,2 - 0,3	1
Finishing coat	REVAT[®] PLAS. Acrylic binder based ready to use paste with three different size grading particles (REVAT[®] PLAS UF 0.8 , REVAT[®] PLAS 1.5 and REVAT[®] PLAS GR 3.0)	2-3	2-3
	REVAT[®] PLAS SLX. Acrylic binder based ready to use paste		
Ancillary elements	URSA TERRA[®] SP 32S. Mineral wool (MW) board (EN 13162) fixed with adhesive and supplementary fixings. To be used for opening edges.	1,6 – 2,4	20 - 30
	Supplementary fixings. One-piece plastic fixings (consisting of a collar and nail) for URSA TERRA [®] SP 32S with different lengths according to its thickness.	Remain under the ETA holder responsibility	

2 Specification of the intended use in accordance with the applicable EAD

This ETICS is intended to be used as external thermal insulation for building walls. The walls are made of masonry (bricks, blocks...), or concrete (cast on site or as prefabricated panels) with a reaction to fire classification A1 to A2 s2 d0 according to EN 13501-1 or A1 according to the EC decision 96/603/EC as amended. The ETICS is designed to give the wall to which is applied satisfactory thermal insulation.

This ETICS is made of non-load-bearing construction elements. It does not contribute directly to the stability of the wall on which is installed, but it can contribute its durability by providing enhanced protection from the effect of weathering.

This ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation. The ETICS is not intended to ensure the airtightness of the building structure.

Design and installation of ETICS should take into account principles laid down in chapter 7 of ETAG 004 and shall be done in accordance with national instructions.

The provisions made in this ETA are based on an assumed working life of 25 years as minimum, provided that e conditions lay down for the installation, appropriate use, maintenance and repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right product in relation to the expected economically reasonable working life of the works.

Installation. The ETICS is installed on site. It is the responsibility of the manufacturer to guarantee that the information about design and installation of this ETICS is effectively communicated to the concerned people. This information can be given using reproductions of the respective parts of this ETA. Besides, all the data concerning the execution shall be clearly indicated on the packaging and/or the enclosed instruction sheets using one or several illustrations.

⁽¹⁾ The technical documentation of this European Technical Assessment is deposited at the *Instituto de Ciencias de la Construcción Eduardo Torroja* (IETcc) and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.

⁽²⁾ The numbers of fixings must comply with the national requirements.

⁽³⁾ Insulation boards of 110, 130,150 mm nominal thickness, respectively.

The wall on which the ETICS is applied shall be sufficiently stable and airtight. Its stiffness shall be large enough to ensure that ETICS is not subjected to deformations, which could lead to damage. The requirements given in ETAG 004, chapter 7 have to be considered.

Design. In any case, the user shall comply with the national regulations and particularly concerning fires and wind load resistance. Only the components described in clause 1 with characteristics according to clause 3 of this ETA can be used for this ETICS.

The works including the details (connections, joints, etc.) shall be designed in order to avoid water penetration behind the system. To bond the ETICS to the support, the numbers of fixings used with MW must comply with the National requirements.

Execution. The recognition and preparation of the substrate as well as the generalities about the execution of the ETICS shall be carried out in compliance with:

- Chapter 7 of the ETAG 004, it is not imperative removal of any existing paint finish or renders.
- Corresponding national regulations.

The particularities in execution linked to the method the application of the rendering system shall be handled in accordance with manufacturer prescriptions. In particular, it is suitable to comply with the quantities of rendering applied, the thickness regularity and the drying periods between layers.

Use, maintenance and repair of the works. It is accepted that the finishing coats shall normally be maintained in order to fully preserve the system's performance. Maintenance will include at least:

- The repairing of localised damaged areas due to accidents
- The application of various products or paints, possibly after washing or "ad hoc" preparation.

Necessary repairs should be done rapidly. It is important to be able to carry out maintenance as far as possible using readily available products and equipment, without spoiling appearance.

3 Performance of the product and references to the methods used for its assessment

The identification tests and the assessment for the intended use of this ETICS according to the Essential Requirements were carried out in compliance with the ETA Guidance n. 004: External Thermal Insulation Composite Systems with Rendering- edition February 2013 (called ETAG 004, in this ETA).

3.1 ETICS Characteristics

Safety in case of fire (BWR 2). Euroclass according to EN 13501-1.

System Composition	Maximum declared organic content of the rendering system	Fire reaction Classification (EN 13501-1)
- Insulation: Factory fabricated mineral wool (MW) boards <i>URSA TERRA® SP 32</i> (installed thickness 60 mm) - Base coat: <i>PROPAM® AISTERM</i> - Glass fiber mesh: <i>PROPAM® AISTERM MALLA</i> - Primer: <i>REVAT® FILM</i> - One of these finishing layers:	<i>REVAT® PLAS</i>	A2-s1,d0
	<i>REVAT® PLAS SLX</i>	

Hygiene, health and environment (BWR 3)

Water absorption

Base coat + finishing layers	After 1 h	After 24 h
Base coat: <i>PROPAM® AISTERM</i> + <i>PROPAM® AISTERM MALLA</i>	< 1 kg/m ²	< 0.5 kg/m ²
Base coat + <i>REVAT® FILM</i> + <i>REVAT® PLAS</i>		
Base coat + <i>REVAT® FILM</i> + <i>REVAT® PLAS SLX</i>		

Hygrothermal behaviour. It has been assessed on one rig. During heat-rain and heat-cold cycles, none of the following defects occurs during testing:

- Blistering or peeling of any finishing.
- Failure or cracking associated with joints between insulation product boards or profiles fitted with system.
- Detachment of render.
- Cracking allowing water penetration to the insulation layer.

This system is therefore assessed as resistant to hygrothermal cycles.

Freeze / thaw behaviour. The water absorption of the base coat and of rendering system is less than 0.5 kg/m² after 24 hours and so the system can be assessed as freeze/thaw resistant without any further testing.

Impact resistance. The resistance to hard body impacts (3 and 10 Joules) tests carried out on samples of systems compositions lead to the following categories:

System Composition	AISTERM 160 (rig)	Double AISTERM 160 (rig)
- Base coat: <i>PROPAM® AISTERM</i>	II	I
- Glass fiber mesh: <i>PROPAM® AISTERM MALLA</i>		
- Primer: <i>REVAT® FILM</i>		
- One of these finishing layers:		
<i>REVAT® PLAS UF 0.8</i>		
<i>REVAT® PLAS 1.5</i>		
<i>REVAT® PLAS GR 3.0</i>		
<i>REVAT® PLAS SLX</i>		

Water vapour permeability

Equivalent air thickness (m)	System composition:	
	Base coat: <i>PROPAM® AISTERM</i> with Glass fiber mesh: <i>PROPAM® AISTERM MALLA</i> + Primer: <i>REVAT® FILM</i> + one of the finishing coats	
≤ 1	<i>REVAT® PLAS GR 3.0</i>	<i>REVAT® PLAS SLX</i>
	≤ 1	≤ 1

Dangerous substances. This system complies with the provisions of Guidance Paper H⁽⁴⁾. A declaration of conformity in this respect was made by the manufacturer. In addition to the specific clauses relating to dangerous substances contained in this ETA, there may be other requirements applicable to the ETICS falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Regulations 305/11, these requirements need also to be complied with, when and where apply.

Safety in use (BWR 4)

Bond strength: base coat *PROPAM® AISTERM* onto insulation board *URSA TERRA® SP 32*. The tests were performed on samples of MW insulation boards faced with base coat on the external surface, and were subjected to the following tests. In all cases breakage location was 100% on insulation:

Bond Strength (MPa)		
Initial state	After hygrothermal cycles (on rigs)	After free/thaw cycles (on the samples)
0,01	0,01	-----

Bond Strength (MPa)		
Initial state	Immersion 48 h and 2 h drying	Immersion 48 h and 7 d drying
0,01	0,01	0,01

Displacement test of the fixings. This test is not necessary to perform since the dynamic modulus of elasticity (resonance frequency method) x thickness of the samples is < 50.000 N/mm.

Pull-through of the fixings

Values (N/ fixing)	Dry conditions	Wet conditions
Minimal	930	630
Mean	1018	850

The mineral wool used in the test has 3 cm of thickness.

Energy economy and heat retention (BWR 6)

Thermal resistance. The additional thermal resistance R_{ETICS} provided by the ETICS to the substrate wall is calculated in accordance with EN ISO 6946 from the nominal value of the insulation board thermal resistance R_D given accompanied to the CE marking and from the thermal resistance of the rendering system R_{render} which is about 0,02 m²K/W.

$$R_{ETICS} = R_D + R_{render}$$

The thermal bridges caused by mechanical fixing devices influence the thermal transmittance of the entire wall and shall be taken into account using the following calculation:

$$U_c = U + \Delta U \text{ (W/m}^2\text{K)},$$

U_c : Corrected thermal transmittance (W/(m².K)) of the entire wall, including thermal bridges.

U : thermal transmittance of the entire wall, including ETICS, without thermal bridges) (W/(m².K)):

(4) *Guidance Document H: "A harmonized approach related to dangerous substances under the Construction Products Directive".*

$$U = \frac{1}{R_i + R_{render} + R_{substrate} + R_{se} + R_{si}}$$

R_i: thermal resistance of the insulation product // R_{render}: thermal resistance of the render (about 0,02 (m².K)/W).
R_{substrate}: thermal resistance of the substrate of the building (concrete, brick...) ((m².K)/W) //
R_{se}: external superficial thermal resistance ((m².K)/W). // R_{si}: internal superficial thermal resistance ((m².K)/W).

ΔU: Correction term of the thermal transmittance for mechanical fixing devices:

$$\Delta U = X_p \cdot n,$$

n: number of fixings (through insulation product) per m² // X_p: point thermal transmittance value of the fixing (0.002 W/K).

Aspect of durability and serviceability

Bond strength after ageing. In all cases, breakage location was 100% on MW:

System Composition	After Hygrothermal cycles (rigs) (MPa)	Immersion water 7d (samples) (MPa)
- Insulation: Factory fabricated mineral wool (MW) boards <i>URSA TERRA® SP 32</i> - Base coat: <i>PROPAM® AISTERM</i> - Glass fiber mesh: <i>PROPAM® AISTERM MALLA</i> - Primer: <i>REVAT® FILM</i> - One of these finishing layers:	<i>REVAT® PLAS</i>	< 0.1
	<i>REVAT® PLAS SLX</i>	< 0.1

3.2 Characteristics of the components

Detailed information on the chemical composition and other identifying characteristics of the components, following Annex C of ETAG 004, has been deposited at the IETcc. Further information can be observed from the product data sheets, which are part of the Technical Documentation for this ETA.

Insulation board URSA TERRA® SP 32. Double density factory–fabricated boards made of MW with two differentiated faces one external with a reinforcing fabric and one internal without any facing. The description characteristics and performances (as minimum) defined in the table below:

Characteristics	Standard	MW
Reaction to fire Euroclass	EN 13501-1	A2 s1, d0
Length (mm) / Tolerance type	EN 822	1200
Width (mm) / Tolerance type	EN 822	600
Thickness (mm) / Tolerance type	EN 823	110, 130, 150*
Squareness (mm/m)	EN 824	± 0,8
Flatness (mm/m)	EN 825	± 1,5
Thermal conductivity at 10 °C (W/m.K)	EN 12667 o EN 12939	0,032
Dimensional stability under temperature and humidity specific conditions	EN 1604	DS(70,90) ≤1
Water absorption ((partial immersion) (kg/m ²))	EN 1609	< 1
Water vapour diffusion	EN 12086	1

(*) For insulation layers of 100, 120, 140 mm, respectively.

Insulation board URSA TERRA® SP 32 S. Monolithic factory–fabricated boards made of MW with two differentiated faces one external with a reinforcing fabric and one internal without any facing. The description characteristics and performances (as minimum) defined in the table below:

Characteristics	Standard	MW
Reaction to fire Euroclass	EN 13501-1	A2 s1, d0
Length (mm) / Tolerance type	EN 822	1200
Width (mm) / Tolerance type	EN 822	600
Thickness (mm) / Tolerance type	EN 823	20, 30
Squareness (mm/m)	EN 824	± 0.8
Flatness (mm/m)	EN 825	± 1.5
Thermal conductivity at 10 °C (W/m.K)	EN 12667 o EN 12939	0,032
Dimensional stability under temperature and humidity specific conditions	EN 1604	DS(70,90) ≤1
Water absorption ((partial immersion) (kg/m ²))	EN 1609	< 1
Water vapour diffusion	EN 12086	1

Render. Render strip tensile resistance: No Performance Assessment.

Glass fibre mesh. PROPAM® AISTERM MALLA With CE marking (ETA n°13/0392), besides tearing strength after ageing of the glass fibre mesh was tested according to the ETAG 004:

Status	Units	Tearing strength	
		Warp direction	Weft direction
Initial	N / mm	≥ 20	≥ 20
After ageing	N / mm	≥ 20	≥ 20
	%	≥ 50	≥ 50

Fixings URSA TERRA® SP F, expansive fixings of polyamide reinforced with fiberglass, with round head of \varnothing 100 mm and carbon steel screw, with CE marking (ETAG 014: ETA 18/0142). Different lengths (160-200 mm) according to the thickness of the insulation board. This system do not allow the use of other different fixings.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

System of attestation of conformity. According to the decision 97/556/EC of the European Commission ⁽⁵⁾ amended by 2001/596/EC ⁽⁶⁾ the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) n^o 305/2011) given in the following table applies.

Product	Intended uses	Level or Classes	System
PROPAM® AISTERM with URSA TERRA® SP	External Thermal Insulation Composite System with rendering for use on building walls	Any	2+

This system of attestation of conformity +2 is defined as follows:

Tasks for the manufacturer: Initial type-testing of the product, Factory production control and Testing of samples taken at the factory in accordance with a prescribed test plan.

Tasks for the notified body: Certification of factory production control on the basis of:

- Initial inspection of factory and of factory production control.
- Continuous surveillance (annual), assessment and assessment of factory production control.

5 Technical details necessary for the implementation of the AVCP system, as provided for the applicable EAD

The ETA is issued for this kit on the basis of agreed data/information, deposited at IETcc, which identifies the product that has been assessed and judged. It is the manufacturer's responsibility to make sure that all those who use the kit are appropriately informed of specific conditions according to sections 1, 2, 4 and 5 including the annexes of this ETA. Changes to the ETICS or the components or their production process, should be notified to the IETcc before the changes are introduced. IETcc will decide whether or not such changes affect the ETA and if so whether further assessment or alterations to the ETA shall be necessary.

5.1 Tasks of the manufacturer

Factory production control. The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this ETA.

The manufacturer may only use components stated in the technical documentation of this ETA including Control Plan. The incoming raw materials are subjected to verifications by the manufacturer before acceptance.

For the components of the ETICS, which the manufacturer does not manufacture by himself, he shall make sure that factory production control carried out by the other manufacturers gives the guarantee of the components compliance with the ETA.

The factory production control shall be in accordance with the Control Plan⁽⁷⁾ which is part of the Technical Documentation of this ETA. The Control Plan has been agreed between the manufacturer and the IETcc and is laid down in the context of the factory production control system operated by the manufacturer and deposited at the IETcc. The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

Other tasks of manufacturer. The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in the field of ETICS in order to undertake the actions laid down in this clause. For this purpose, the control plan shall be handed over by the manufacturer to the notified bodies involved.

⁽⁵⁾ Official Journal of the European Communities L229/14 of 20.08.1997

⁽⁶⁾ Official Journal of the European Communities L209/33 of 02.08.2001

⁽⁷⁾ The control plan is a confidential part of this European Technical Assessment and only handed over to the notified body involved in the procedure of attestation of conformity. See section 3.2.2.

For initial type - testing of the ETICS and the components the results of the tests performed as part of the assessment for the ETA shall be used unless there are changes in the production line or plant. In such cases the necessary initial type- testing has to be agreed with the IETcc.

The manufacturer shall make a declaration of conformity, stating that the ETICS is in conformity with the provisions of this ETA.

5.2 Tasks of notified bodies. The notified body shall perform:

Initial inspection of factory and of factory production control. The Notified Body shall ascertain that, in accordance with the Control Plan, the factory (in particular the employees and the equipment) and the factory production control are suitable to ensure continuous and orderly manufacturing of the components according to the specifications mentioned in clause 2 of this ETA.

Continuous surveillance, assessment and assessment of factory production control, in accordance with the provisions laid down in the control plan, at least one per year.

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report. The notified certification body involved by the manufacturer shall issue an EC Certificate of factory production control stating the conformity of the provisions of this ETA.

In cases where the provisions of the ETA and its control plan are no longer fulfilled the notified certification body shall withdraw the certificate of conformity and inform to IETcc without delay.

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by



Instituto de Ciencias de la Construcción Eduardo Torroja
CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS
c/ Serrano Galvache 4. 28033 Madrid (Spain).
director.ietcc@csic.es www.ietcc.csic.es



On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja



Director – Ietcc