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European Technical Assessment

ETA 18/ 0896
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English translation prepared by IETcc. Original version in Spanish language

General Part

**Technical Assessment Body issuing the
ETA and designated according to Article
29 of the Regulation (EU) N°305/2011:**

Instituto de Ciencias de la Construcción Eduardo
Torroja (IETcc)

Trade name of the construction product

PURICOAT HF

**Product family to which the construction
product belongs**

Liquid Applied Bridge deck Waterproofing

Manufacturer

PURINOVA Sp. z.o.o.
Ul. Wojska Polskiego 65 ; 85-825 Bydgoszcz, Poland

Manufacturing plant(s)

Plant 1.

**This European Technical Assessment
contains**

7 pages
Annex 1. Contain confidential information and is not
included in the ETA when that assessment is publicly
available

**This European Technical Assessment is
issued in accordance with regulation (EU)
No 305/2011, on the basis of**

Guideline for European Technical Approval (ETAG) n°
033 "Liquid applied Bridge Deck waterproofing Kits"
ed. 2010, used as European Assessment Document
(EAD)

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SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

The Liquid Applied bridge deck waterproofing kit "PURICOAT HF" is designed and installed in accordance with the manufacturer, design and installation instructions, deposited at the IETcc. This kit comprises the following components, which are factory produced by the manufacturer or a supplier.

Components	Trade name	Consumption	Thickness
Primer	PURIBASE 100 (epoxy) + Broadcast of quartz sand (0,3-0,8 mm. thick)	0,4- 0,5 kg/m ² + 0,7 kg/m ²	0,35- 0,45 mm
Adhesion promoter for overlapping	Light abrasion of the surface + cleaning with strong solvent + PURIBASE 200	0,1 kg/m ²	Non film-forming (0 mm.)
Waterproofing membrane	PURICOAT HF	≥ 2 kg/m ²	1,90 mm.
Top coat	PURIBASE 300 + Broadcast of quartz sand (0,3--0,8 mm. thick) until saturation and removal of the excess of sand, when resin gets dry.	0,5 kg/m ² + 2-3 kg/m ²	0,90 mm.

PURICOAT HF is a liquid applied bridge deck waterproofing membrane based on polyurea. Consists of a polyurea resins, bi-component, elastomeric; which once polymerised conforms a jointless elastic lining, in form of a layer completely bonded to the support (concrete).

Liquid applied bridge deck waterproofing kits are not intended to receive direct vehicular traffic in service and in this case will always be used beneath overlays of asphalt (low mastic asphalt, a coarse bituminous mixture or concrete) which may have a protective character and/or additional waterproofing function.

2 Specification of the intended use in accordance with the applicable EAD

The intended use of this System is the waterproofing of concrete bridge deck against the water. This applied kit fulfils the Essential Requirements n° 1 (Mechanical resistance and stability), n° 3 (Hygiene, health and the environment) and n° 4 (Safety in use) of the European Regulation 305/11.

The system is suitable for the following use categories according: (A) with overlay and intended to receive vehicular traffic:

- A.1 Overlay coarse bituminous mixture applied at (160 ± 10) °C (CBM).
- A.2 Overlay of mastic asphalt applied at 220 °C to 250 °C.
- A.3 Overlay of low temperature mastic asphalt (applied at a minimum temperature ≥160 °C (LMA_{min}) and a maximum temperature of < 250 °C (LMA_{max}).
- A.4 Non-asphaltic overlays.

In the manufacturer's technical dossier (MTD) to this ETA (ETA) the manufacturer gives specific information concerning the application of the product.

The performance levels of this System according to the Guide ETAG 033 are included in the annex 1. The provisions made in this European Technical Approval (ETA) are based on an assumed intended working life of the system of 25 years. The indication given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are only to be regarded as a means for choosing the right products in relation to the expected economically reasonable working life of the works. "Assumed intended working life" means that, when an assessment following the ETAG provisions is made, and when this working life has elapsed, the real working life may be, in normal use conditions, considerably longer without major degradation affecting the Essential Requirements.

Installation. The Kit is installed on site. It is the responsibility of the manufacturer to guarantee that the information about design and installation of these kits is effectively communicated to the concerned people. This information can be given using reproductions of the respective parts of this European Technical Assessment. Besides, all the data concerning the execution shall be clearly indicated on the packaging and/or the enclosed instruction sheets using one or several illustrations.

Design. The fitness of the respective use for the levels of performance of this System stated in Annex 1 complies with the national requirements. In the MTD the manufacture gives information on the quantities consumed and the processing, which shall lead to a thickness of the roof waterproofing ≥2,7 mm.

Usage range of temperatures. The range of operational temperatures of the waterproofing layer is -40 °C to +60 °C. EN 1991-1-5 provides a correlation between the shade air temperature and bridge temperature component.

Condition of support. The support on which the waterproofing is applied shall have a surface texture of 0.3 mm to 1.5 mm. EN 1766: 2000, clause 7.2 or EN 13036-1: 2002 describe suitable methods for measuring surface texture.

The age of the concrete support is normally assumed to be in excess of three weeks and unless specific assessments have been made the cohesive strength of the concrete surface shall be greater than 1.5 MPa.

Weather conditions. The waterproofing system cannot be put in place during rain, hail or snow. The support temperature shall be greater than 5 °C and at least 3 °C above the dew point, unless specific assessments have been made.

Execution. Particularly, it is recommended to consider:

- The kit installation has to be carried out by qualified installers,
- it can only be used the components of the kit indicated in this ETA,
- the supervision of the amount of material used (kg/m²) and the control visual to check that each coat cover totally the one below, can ensure the minimum thickness of the kits,
- inspection of roof surface (cleanliness and correct preparation) before applying the roof waterproofing,
- It is applied by a hot spray applied machines. Temperatures, component A, 70 °C. Component B, 65 °C. Pressure about 170 bars.

Before, the installation of PURICOAT HF, it is recommended to read its security card.

Use, maintenance and repair of the works. In those roofs with deteriorated areas of the waterproof layers, they will be repaired removing all the deteriorated layers. Afterwards, the new product will be assembled following the installation instruction and the new coats must overlap, at least 3 cm, to the coat no deteriorated. Further installation details are laid down in the MTD place at IETcc.

3 Performance of the product and references to the methods used for its assessment

The identification tests and the assessment for the intended use of this kit according to the Essential Requirements were carried out in compliance with the ETA Guidance n.033: Guideline for European Technical Approval of n° 033 "Liquid applied Bridge Deck waterproofing Kits (called ETAG 033, in this ETA).

3.1 Characteristics of the assembled system

Mechanical resistance and stability (BWR 1)

Characteristic	Method	Condition test	Values
Bond strength to support	EN 13596	P1, S0, T5	>1 MPa
Bond strength to support after heat impact		P1, S1, T5	>1 MPa
Tensile stress (initial) 10mm/min 23 °C / 1mm/m -10 °C	EN 527-2, 1B	P1, S0/S1, T5	19 /24 MPa
Elongation (initial) 10mm/min 23 °C / 1mm/m -10 °C		P1, S0/S1, T3	210 / 331 %
Resistance to chloride ion penetration	TR 22	P1, S0, T5	Pass (<0,04%)
Resistance to compaction (170 °C)	EN 14692 (met 2)	P1, S1.3, T5	Pass
Resistance to perforation (23 °C)	TR 006	P1, S0, T5	Pass (I4)
Resistance shear to support/overlay (mastic asphalt 250 °C)	EN 13653	P1, S1.2.2, T5	0,34 MPa
Resistance shear to support/overlay (coarse bituminous mixture 170°C)		P1, S1.2.3, T5	0,2 MPa
Water-tightness (23 °C)	EN 14694	P1, S0, T5	Pass

Hygiene, health and environment (BWR 3)

Statement of dangerous substances. According to the manufacturer's declaration taking account of EOTA TR 034, the product installed does not contain and release any dangerous substance.

Safety in use (BWR 4)

Characteristic	Method	Condition test	Values
Bond strength to overlay (250 °C)	EN 13596	P1, S1.2.2, T5	0,6 MPa
Bond strength to Coarse bituminous mixture (170 °C)		P3, S1.3, T5	0,4 MPa
Resistance to shear to Mastic asphalt (250 °C)		P1, S1.2.2, T5	0,25 MPa

Aspects of serviceability

Characteristic	Method	Condition test	Values
High/low service temperature	The effects of low temperature are covered by the capacity to bridge crack		
Capacity to penetrate pores in the support	This aspect is covered by the bond strength to support		
Resistance to flow	Annex E ETAG 033	P1, S0, T5	Pass
Minimum thickness	2,7 mm		
The effects of climatic conditions on application (Minimum application temperature: 5 °C, Maximum application temperature: 40 °C)	EN 13596	P1, S0, T5	>1 MPa
Bond strength to support			
Bond strength to moisture support	Not relevant the concrete support must have a humidity ≤ 4%		
Bond strength to day joints, (24h, 48h)		P4, S0, T5	>1 MPa
Bond strength to section joints (7d UV)		P4, S0, T5	>1 MPa

Aspects of durability

Characteristic	Method	Condition test	Values
Water (28d, 23 °C)			
Variation in mass (edges sealed/ edges not sealed)	EN 14233	P1, S5.1, T5	<2,5%
Micro hardness Initial/ageing	ISO 48 (M)	P1, S5.1, T5	86° /84°
Alkali (EN 175) (28d, 50 °C) (EN ISO 175)			
Variation in mass	ISO 175	P1, S5.2, T5	<0,5%
Micro hardness Initial/ageing	ISO 48 (M)	P1, S5.2, T5	86° / 78° (9%)
Bitumen (84d at 70 °C)			
Micro hardness Initial/ageing	ISO 48 (M)	P1, S5.3, T5	86°/63° (27%)
Heat ageing (28d at 70 °C) (TR-011)			
Capacity to bridge cracks (-20°C) after heat impact		P1, S2+S1, T2	Pass
Tensile stress (heat ageing+ heat impact 180°C) 10mm/min 23°C / 1mm/m -10°C	EN 527-2, 1B	P1, S0/S2, T5	22 / 24 MPa
Elongation (heat ageing+ heat impact 180°C) 10mm/min 23°C / 1mm/m -10°C		P1, S0/S2, T3	
Bond strength to support	EN 13596	P1, S2, T5	>1 MPa
Freeze-Thaw (20 cycles EN 13687-3)			
Bond strength to support		P1, S3, T5	>1 MPa
Resistance to shear (to support/overlay) (250 °C) after Freeze-Thaw		P1, S3/ S1.2.2, T5	0,2 MPa

3.2 Characteristics of the components

The characteristics of the components of this System show the following values, which compliance with their respective tolerances stated in the Manufacture Technical Dossier (MTD).

PURICOAT HF. Constituted by amines and Isocyanates. Containing also a small quantity of pigments and additives. The main characteristics of this waterproof liquid are:

Characteristics	Component A	Component B
Density, 20 °C (g/cm ³) (ISO 1675)	0,95 – 1,10	1,05 – 1.20
Dry extract (105 °C) (% weight) (EN 1768)	> 95	> 95
Ash content (450 °C) (% weight) (EN 1879)	< 10	< 10
Viscosity (mPa.s) (S63, 100 rpm, 20°C) (EN ISO 2555)	800 – 1.200	600 – 1.000

PURIBASE 100. Primer, based on a low viscosity resin, solvent and mineral filler free.

Characteristics	PURIBASE 100	
	Component A	Component B
Density (g/cm ³) (ISO 1675)	1,11 -1,16	1,01 – 1,09
Dry extract (105 °C) (% weight) (EN 1768)	> 90	> 90
Ash content (450 °C) (% weight) (EN 1879)	< 10	< 10
Viscosity (mPa.s), (S63, 30 rpm, 25°C) (EN ISO 2555)	500 – 700	220 - 340

PURIBASE 200. Adhesion promoter for overlapping, non-film forming additive in solution.

Characteristics	PURIBASE 200
Density (g/cm ³) (ISO 1675)	0,70 - 0,80
Dry extract (105 °C) (% weight) (EN 1768)	< 1
Ash content (450 °C) (% weight) (EN 1879)	< 1
Viscosity (mPa.s), (S63, 100 rpm, 20 °C) (EN ISO 2555)	1 - 5

PURIBASE 300. Protective top coat, based on a single component polyurethane resin.

Characteristics	PURIBASE 300
Density (g/cm ³) (ISO 1675)	0,90 -1,10
Dry extract (105 °C) (% weight) (EN 1768)	> 65 - 70
Ash content (450 °C) (% weight) (EN 1879)	< 10
Viscosity (mPa.s), (S63, 100 rpm, 20°C) (EN ISO 2555)	250 - 400

NATURAL QUARTZ SAND

Characteristics	Values
Nature	Quartz sand
Form	Solid particles
Density (g/cm ³)	± 0,8
Particle size (mm.)	0,3 – 0,8

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

System of attestation of conformity. According to the decision 2003/722//EC of the European Commission ⁽¹⁾ the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) n° 305/2011) given in the following table applies.

Product	Intended uses	Level or Classes	System
PURICOAT HF	Liquid Applied Bridge deck Waterproofing	Any	2+

This system of attestation of conformity +2 is defined as follows:

Tasks for the manufacturer: Initial type-testing of the product, Factory production control and Testing of samples taken at the factory in accordance with a prescribed test plan.

Tasks for the notified body: Certification of factory production control on the basis of:

- Initial inspection of factory and of factory production control.
- Continuous surveillance (annual), assessment and assessment of factory production control.

5 Technical details necessary for the implementation of the AVCP system, as provided for the applicable EAD

The ETA is issued for this kit on the basis of agreed data/information, deposited at IETcc, which identifies the product that has been assessed and judged. It is the manufacturer's responsibility to make sure that all those who use the kit are appropriately informed of specific conditions according to sections 1, 2, 4 and 5 including the annexes of this ETA. Changes to the kit or the components or their production process, which could result in this deposited data/information being incorrect should be notified to the IETcc before the changes are introduced. IETcc will decide whether or not such changes affect the ETA and if so whether further assessment or alterations to the ETA shall be necessary.

5.1 Tasks of the manufacturer

Factory production control. The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this ETA.

The manufacturer may only use components stated in the technical documentation of this ETA including Control Plan. The incoming raw material is subjected to verifications by the manufacturer before acceptance.

The factory production control shall be in accordance with the Control Plan⁽²⁾ which is part of the Technical Documentation of this ETA. The Control Plan has been agreed between the manufacturer and the IETcc and is laid down in the context of the factory production control system operated by the manufacturer and deposited at the IETcc. The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

Initial type-testing of the product. Initial type-testing carried out by the IETcc is that set out in chapter 5 of the guideline ETAG 033. The IETcc assessed the results of these tests in accordance with chapter 6 of this Guide, as part of the ETA issuing procedure.

The verifications underlying this ETA have been furnished on samples from the current production, these replace the initial type-testing. After changing the production process or starting the production in another manufacturing plant the initial type-test shall be repeated.

Other tasks of the manufacturer. The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in the field of kit order to undertake the actions laid down in this clause. For this purpose, the control plan shall be handed over by the manufacturer to the notified bodies involved.

⁽¹⁾ Official Journal of the European Communities L229/14 of 20.08.1997

⁽²⁾ The control plan is a confidential part of this European Technical Assessment and only handed over to the notified body involved in the procedure of attestation of conformity. See section 3.2.2.

For initial type – testing, the results of the tests performed, as part of the assessment for the ETA shall be used unless there are changes in the production line or plant. In such cases the necessary initial type- testing has to be agreed with the IETcc.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this ETA.

5.2 Tasks of notified bodies. The notified body shall perform

Initial inspection of factory and of factory production control. The Notified Body shall ascertain that, in accordance with the Control Plan, the factory (in particular the employees and the equipment) and the factory production control are suitable to ensure continuous and orderly manufacturing of the components according to the specifications mentioned in clause 1 of this ETA.

Continuous surveillance, assessment and assessment of factory production control, in accordance with the provisions laid down in the control plan, at least one per year.

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report. The notified certification body involved by the manufacturer shall issue an EC Certificate of factory production control stating the conformity of the provisions of this ETA.

In cases where the provisions of the ETA and its control plan are no longer fulfilled the notified certification body shall withdraw the certificate of conformity and inform to IETcc without delay.

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by



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