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Designated according to Article29 of Regulation (EU) Nº 305/2011

Member of EOTA
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European Technical Assessment

ETA 17/ 0892
of 24/ 10/ 2017

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) Nº305/2011:	Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)
Trade name of the construction product	**DRACO GARD**
Product family to which the construction product belongs	Liquid Applied Roof Waterproofing Kit, based on polyurethane
Manufacturer	**DRACO d.o.o**. Draskoviceva 4, HR-21210 Solin. Croatia
Manufacturing plant(s)	Plant 1.
This European Technical Assessment contains	7 pages including 1 Annex which form an integral part of this assessment. Annex 2. Contain confidential information and is not included in the ETA when that assessment is publicly available
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	Guideline for European Technical Approval (ETAG) nº 005, part 1-6 ed. 2004, used as European Assessment Document (EAD)

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SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

The Liquid Applied Roof Waterproofing Kit (LARWK) **"DRACO GARD"** is designed and installed in accordance with the manufacturer design and installation instructions, deposited at the IETcc. This LARWK comprises the following components, which are factory produced by the manufacturer or a supplier.

Components	Trade name	Consume
Primer (optional)	DRACO PRIMO 520	≥ 150 g/m^2
Waterproofing membrane	DRACO GARD 500 / 505	≥1.5 kg/m^2
Finish layer: Protection UV	DRACO TOP 500	≥ 150 g/m^2
Internal layer: geo-textile (optional)	DRACO BAND 210	50 to 150 g/m^2

DRACO GARD 500 / **505** consists of a polyurethane resins, mono-component, elastomeric without reinforcing mesh internal layer (only in singular point: evacuations, upstands…); which once polymerised conforms an elastic lining, in form of a layer completely bonded to the support (concrete, mortar, ceramic). The minimum layer thickness of the assembled membrane has to be 1,2 mm.

DRACO TOP 500, External protection, Aliphatic Polyurethane resins for a P3 category for user loads and working life of 10 years.

2 Specification of the intended use in accordance with the applicable EAD

The intended use of this System is the waterproofing of roof against the water, as in liquid as vapour form. This LARWK fulfils the Essential Requirements nº 2 (Safety in case of fire), nº 3 (Hygiene, health and the environment) and nº 4 (Safety in use) of the European Regulation 305/11.

This LARWK is made of non load-bearing construction elements. It does not contribute directly to the stability of the roof on which is installed, but it can contribute its durability by providing enhanced protection from the effect of weathering.

This LARWK can be used on new or existing (retrofit) roofs. It can also be used on horizontal surfaces (singular details).

The performance levels of this System according to the Guide ETAG 005[1] Part. 1 and 6 are included in the annex 1. The provisions made in this European Technical Approval (ETA) are based on an assumed intended working life of the system of 25 years (W3) and 10 years (W2). The indication given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are only to be regarded as a means for choosing the right products in relation to the expected economically reasonable working life of the works. "Assumed intended working life" means that, when an assessment following the ETAG provisions is made, and when this working life has elapsed, the real working life may be, in normal use conditions, considerably longer without major degradation affecting the Essential Requirements.

Installation. The Kit is installed on site. It is the responsibility of the manufacturer to guarantee that the information about design and installation of this product is effectively communicated to the concerned people. This information can be given using reproductions of the respective parts of this European Technical Assessment. Besides, all the data concerning the execution shall be clearly indicated on the packaging and/or the enclosed instruction sheets using one or several illustrations.

Design. The fitness of the respective use for the levels of performance of this System stated in Annex 1 complies with the Spanish national requirements. In the Manufacture Technical Dossier (MTD) the manufacture gives information on the quantities consumed and the processing, which shall lead to a thickness of the roof waterproofing ≥1.2 mm.

Execution.. Particularly, it is recommended to consider:

- The kit installation has to be carried out by qualified installers and it can only be used the components of the kit indicated in this ETA,

(1) ETAG N° 5, "Liquid applied roof waterproofing kits", Official Journal of the European Communities N° C 212/02, 06.09.2002.

- the supervision of the amount of material used (kg/m^2) and the visual control to check that each coat covers totally the one below, can ensure the minimum thickness of the kits,
- inspection of the roof surface (cleanliness and correct preparation) before applying the roof waterproofing,
- the recommended temperature of the product to be assembled will be between 5ºC and 40ºC and it will be not admitted support temperatures upper to 45ºC. In other conditions it will need to follow the manufacturer's instructions.

Before, the installation of DRACO GARD, it is recommended to read its security card.

Use, maintenance and repair of the works. In those roofs with deteriorated areas of the waterproof layers, they will be repaired removing all the deteriorated layers. Afterwards, the new product will be assembled following the installation instruction and the new coats must overlap, at least 3 cm, to the coat no deteriorated. Further installation details are laid down in the MTD place at IETcc.

3 Performance of the product and references to the methods used for its assessment

The identification tests and the assessment for the intended use of this LARWK according to the Essential Requirements were carried out in compliance with the ETA Guidance nº 005: Guideline for European Technical Approval of Liquid applied roof waterproofing kits, ETAG 005, edition 2004, Part 1 "General" and Part 6 "Specific stipulations for kits based on polyurethane".

3.1 LARWK Characteristics

Safety in case of fire ((BWR 2)

External fire performance. Classification: B_{roof}(t1) according EN 13501-5 for supports included in point 1 (support with fire reaction A1-A2) for roof slope < 20°.

Reaction to fire. Euroclass F

Hygiene, health and environment (BWR 3)

Resistance to water vapour (EN 1931). μ = 1100 (thickness 1,2 mm)

Watertightness (EOTA TR-003). Watertight

Statement of dangerous substances. According to the manufacturer's declaration taking account of EOTA TR 034, the product installed does not contain and release any dangerous substance.

Resistance to wind loads (EOTA TR-4). Pass (>50 kPa)

Resistance to dynamic indentation (EOTA TR- 6). Resistance Level: I_3

Resistance to static indentation (EOTA TR-7). Resistance Level: L_4

Resistance to fatigue movement (1000 cycles) (EOTA TR-8). Pass

Resistance to low temperatures effects (-20ºC). Dynamic indentation, Resistance Level: I_3

Resistance to high temperatures effects. Static indentation

Temperature ºC	Support	Load (N)	Resistance level
90º	Steel	70	L1
80ºC + DRACO TOP 500		200	L3

Resistance to heat ageing (EOTA TR-11). The samples are exposed to 80ºC during 200 days.

Properties	Values
Fatigue movement	pass
Dynamic indentation (-20ºC)	I4
Tensile strength (MPa) (EN ISO 527-3) (initial / ageing) (unreinforced)	9 / 4
Tensile elongation (%) (EN ISO 527-3) (initial / ageing) (unreinforced)	450 / 213

Resistance to UV-radiation in the presence of moisture (EOTA TR- 10). The samples are exposed 5000 hours to UV-radiation.

Properties	Values
Dynamic indentation (-10ºC)	I_3
Tensile strength (MPa) (Type 2) (EN ISO 527-3) (initial / ageing)	9 / 8
Tensile elongation (%) (EN ISO 527-3) (initial / ageing)	450 / 500

Resistance to hot water ageing (EOTA TR-12).The samples are kept in touch with water at 60ºC over 60 for load user of P3 and 180 days for P4. Static indentation:

Ages	TºC	Load (N)	Resistance level
30 d	80ºC + DRACO TOP 500	200	L3
60 d	90ºC	70	L1
180 d	30ºC	70	L1

Resistance to wind loads Pass (>50 kPa)

Resistance to plant roots (EN 13948). NPA

Safety in use (BWR 4)

Slipperiness (EN 13893). NPA

Related aspects of serviceability

Effect of weather conditions. The system does show changes in its tensile properties, when the system is assembled and cured under two temperature conditions of 5ºC and 40ºC, but these values obtained complied with the manufacturer's specifications (pass).

Effect of day joints. The delamination strength test performed on a layer assembled over other one, it shows a good delamination strength, being upper to required value of 50 kPa. (pass).

3.2 Characteristics of the components

The characteristics of the components of this System show the following values, which compliance with their respective tolerances stated in the Manufacture Technical Dossier (MTD).

DRACO GARD 500 / 505. Waterproofing liquid constituted by polyol and isocyanates, with loads and pigments mineral, and additives (anti-air entering, biocides, etc.). The main characteristics of this waterproof liquid are:

Properties	Values
Density (g/cm³) (ISO 1675)	1.3-1.4
Dry extract (105ºC) (% weight) (EN 1768)	> 85
Ash content (450°C) (% weight) (EN 1879)	40-45
Viscosity (cps), (S63, 30 rpm, 25ºC) (EN ISO 2555)	2.000 -8.000

DRACO TOP 500. External protection. Aliphatic Polyurethane resins

Properties	Values
Density (g/cm³), (EN ISO 1675)	0,95-1,03
Viscosity (cps), (ASTM D 1200)	90-100

DRACO BAND 210. Internal layer by geotextil used as reinforcement in the specific details

Properties	Values
Mass per unit area (g/m^2) (EN 29073-1)	50-150
Tensile elongation (%) (EN 10319)	> 35 (L) // >40 (T)
Tensile strength (N/5cm) (EN 10319)	>3 (L) // >4 (T)

DRACO PRIMO 520.. Primer epoxy in water.

Properties	Component A	Component B
Density (g/cm³) (ISO 1675)	0,9-1,1	0,9-1,1
Dry extract (105ºC) (% weight) (EN 1768)	100	> 40
Viscosity (cps) (S63, 30 rpm, 25ºC) (EN ISO 2555)	2000 -3500	2000-3500

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

System of Attestation of Conformity. The European Commission according to the decision (98/599/EC of October 1998, Official Journal of the European Communities N° L 287, 24.10.1998) on the procedure of attestation of conformity for the procedure of attestation of conformity (Annex III, clause 2(ii) second possibility of EU Regulation 305/2011) for liquid applied roof waterproofing kits has laid down for this type of material

Product	Intended uses	Level or Classes	System
DRACO GARD	Liquid Applied Roof Waterproofing Kit	Any	3

According to this decision, system 3 of Attestation of Conformity also applies with regard to external fire performance. The system 3 provides: Tasks for the manufacturer: Factory production control and Tasks for the approved body: Initial type-testing of the product.

5 Technical details necessary for the implementation of the AVCP system, as provided for the applicable EAD

The ETA is issued for this kit on the basis of agreed data/information, deposited at IETcc, which identifies the product that has been assessed and judged. It is the manufacturer's responsibility to make sure that all those who use the kit are appropriately informed of specific conditions according to sections 1, 2, 4 and 5 including the annexes of this ETA. Changes to the LARWK or the components or their production process, which could result in this deposited data/information being incorrect should be notified to the IETcc before the changes are introduced. IETcc will decide whether or not such changes affect the ETA and if so whether further assessment or alterations to the ETA shall be necessary.

5.1 Tasks of the manufacturer

Factory production control. The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this ETA.

The manufacturer may only use components stated in the technical documentation of this ETA including Control Plan. The incoming raw materials are subjected to verifications by the manufacturer before acceptance.

The factory production control shall be in accordance with the Control Plan[(2)] which is part of the Technical Documentation of this ETA. The Control Plan has been agreed between the manufacturer and the IETcc and is laid down in the context of the factory production control system operated by the manufacturer and deposited at the IETcc. The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

Other tasks of the manufacturer. The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in the field of LARWK in order to undertake the actions laid down in this clause. For this purpose, the control plan shall be handed over by the manufacturer to the notified bodies involved.

For initial type – testing, the results of the tests performed as part of the assessment for the ETA shall be used unless there are changes in the production line or plant. In such cases the necessary initial type- testing has to be agreed with the IETcc.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this ETA.

5.2 Tasks of notified bodies. The notified body shall perform

Initial type-testing of the product. The initial type-testing have been conducted by the IETcc to issued this ETA in accordance with chapter 5 of the guideline "Liquid applied roof waterproofing

(2) The control plan is a confidential part of this European Technical Assessment and only handed over to the notified body involved in the procedure of attestation of conformity. See section 3.2.2.

kits" (ETAG 005) part 1and 6. The verifications underlying this ETA have been furnished on samples from the current production; these will replace the initial type-testing carried out by the manufacturer. The IETcc has assessed the results of these tests in accordance with chapter 6 of this ETA –Guideline, as part of the ETA issuing procedure.

Issued in Madrid on 24 of October 2017
by

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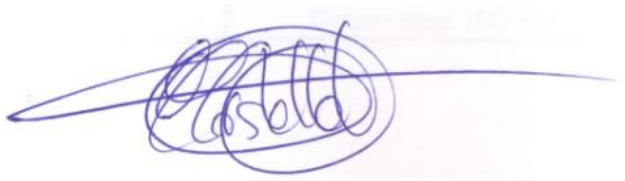

Marta Mº Castellote
Director

Annex 1.

Characteristics of the System "DRACO GARD"

Minimum thickness	1,2 mm
Water vapour diffusion resistant factor	$\mu \approx 1105$
Resistance to wind loads	> 50 kPa
Resistance to plant roots	NPA
Statement on dangerous substances	Does not contain any
Resistance to slipperiness	NPA

Performance levels according to the intended use

Performance	DRACO GARD 500 / 505	DRACO GARD 500 / 505+ DRACO TOP 500
External fire performance	Broof (t1)	
Fire reaction	Clase F	
Expected working life	W3 (25 years)	W2 (10 years)
Climatic zone of use	S (Severe)	
User loads	P1	P3
Roofs slopes	S1 – S4	
Minimum surface temperatures	TL3 (- 20 ^{0}C)	
Maximum surface temperatures	TH4 (90^{0}C)	TH3 (80ºC)