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European Technical Assessment

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General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) N°305/2011:

Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)

Trade name of the construction product

IMPERMAX COLD POLYUREA

Product family to which the construction product belongs

Liquid Applied Roof Waterproofing Kit, based on Polyurea

Manufacturer

KRYPTON CHEMICAL, S.L.
C/ Martí Franques nº 12. Pol. Ind. Les Tàpies
43890 L'Hospitalet de l'infant. Tarragona, Spain

Manufacturing plant(s)

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This European Technical Assessment contains

8 pages including 1 Annex which form an integral part of this assessment.
Annex 2. Contain confidential information and is not included in the ETA when that assessment is publicly available

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

Guideline for European Technical Approval (ETAG) nº 005, part 1-6 ed. 2004, used as European Assessment Document (EAD)

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SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

The Liquid Applied Roof Waterproofing Kit (LARWK) "IMPERMAX COLD POLYUREA" is designed and installed in accordance with the manufacturer, design and installation instructions, deposited at the IETcc⁽¹⁾. This LARWK comprises the following components, which are factory produced by the manufacturer or a supplier.

Components	Trade name	Consumption
Primer	RAYSTON EPOXY 100 (epoxy)	0,3 – 0,8 kg/m ²
	HUMIDITY PRIMER (epoxy primer in water dispersion)	0,3 – 0,5 kg/m ²
Internal reinforcement	GEOMAX (Geotextile non-woven) RAYSTON FIBER 150(Glass fibre matt)	-----
Waterproofing membrane	IMPERMAX COLD POLYUREA (component A.95% + B 5%)	≥ 1,6 kg/m ²
	IMPERMAX COLD POLYUREA ST. Alternative version to IMPERMAX COLD POLYUREA, it has the same formulation however, with a thixotropy adjustment (< 2%) added after manufacturing and prior to delivery that lets the resin to be applied over sloped surfaces.	

This kit can be used for different working life depending mainly of this thickness:

Working life	Minimum quantity consumed (kg/m ²)	Minimum thickness (mm)
10	1,6	1,4
25	2	1,6
	2 + RAYSTON FIBER 150	1,6
25	3 + GEOMAX	2,2

IMPERMAX COLD POLYUREA is a liquid applied roof waterproofing based on polyurea, manufactured by the company KRYPTON CHEMICAL, S.L. It consists of a polyurethane-polyurea resins, bi-component, elastomeric with or without internal protection layer; which once polymerised conforms an elastic lining, in form of a layer completely bonded to different supports (steel and other types of metals, concrete, mortar, ceramic, polyurethane foam (PU) and other waterproofing membranes like PVC, EPDM and bituminous). Depending on support condition, other type of primer may be advisable.

2 Specification of the intended use in accordance with the applicable EAD

The intended use of this System is the waterproofing of roof against the water, as in liquid as vapour form. This LARWK fulfils the Essential Requirements n° 2 (Safety in case of fire), n° 3 (Hygiene, health and the environment) and n° 4 (Safety in use) of the European Regulation 305/11.

This LARWK is made of non load-bearing construction elements. It does not contribute directly to the stability of the roof on which is installed, but it can contribute its durability by providing enhanced protection from the effect of weathering.

This LARWK can be used on new or existing (retrofit) roofs. It can also be used on horizontal surfaces (singular details).

The performance levels of this System according to the Guide ETAG 005 Part. 1 and 6 are included in the annex 1. The provisions made in this European Technical Approval (ETA) are based on an assumed intended working life of the system of 10 (W1) and 25 years (W3). The indication given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are only to be regarded as a means for choosing the right products in relation to the expected economically reasonable working life of the works. "Assumed intended working life" means that, when an assessment following the ETAG provisions is made, and when this working life has elapsed, the real working life may be, in normal use conditions, considerably longer without major degradation affecting the Essential Requirements.

Installation. The Kit is installed on site. It is the responsibility of the manufacturer to guarantee that the information about design and installation of this kit is effectively communicated to the concerned people. This information can be given using reproductions of the respective parts of this European Technical Assessment. Besides, all the data concerning the execution shall be clearly indicated on the packaging and/or the enclosed instruction sheets using one or several illustrations.

⁽¹⁾ The technical documentation of this ETA is deposited at IETcc and, as far as relevant for the tasks of the approved bodies involved in the attestation of a conformity procedure, is handed over to the approved bodies.

Design. The fitness of the respective use for the levels of performance of this System stated in Annex 1 complies with the Spanish national requirements. In the MTD the manufacture gives information on the quantities consumed and the processing, which shall lead to a thickness of the roof waterproofing ≥ 1.4 mm.

Execution. Particularly, it is recommended to consider:

- The kit installation has to be carried out by qualified installers,
- it can only be used the components of the kit indicated in this ETA,
- the supervision of the amount of material used (kg/m^2) and the control visual to check that each coat covers totally the one below, can ensure the minimum thickness of the kits,
- inspection of the roof surface (cleanliness and correct preparation) before applying the roof waterproofing,
- the recommended temperature of the product to be assembled will be between 0°C and 40°C and it will be not admitted support temperatures upper to 45°C . In other conditions it will need to follow the manufacturer's instructions.

Before, the installation of IMPERMAX COLD POLYUREA, it is recommended to read its security card.

Use, maintenance and repair of the works. In those roofs with deteriorated areas of the waterproof layers, they will be repaired removing all the deteriorated layers. Afterwards, the new product will be assembled following the installation instruction and the new coats must overlap, at least 3 cm, to the coat no deteriorated. Further installation details are laid down in the MTD place at IETcc.

3 Performance of the product and references to the methods used for its assessment

The identification tests and the assessment for the intended use of this LARWK according to the Essential Requirements were carried out in compliance with the ETA Guidance n.005: Guideline for European Technical Approval of Liquid applied roof waterproofing kits, ETAG 005, edition 2004, Part 1 "General" and Part 6 "Specific stipulations for kits based on polyurethane" (called ETAG 005, in this ETA).

3.1 LARWK Characteristics

Safety in case of fire (BWR 2)

External fire performance. Classification: $B_{\text{roof}}(t_1)$ according EN 13501-5 for supports with fire classification A1-A2, and roof slope $< 20^\circ$. For support with no A1-A2 fire classification the classification is NPA.

Reaction to fire. NPA

Hygiene, health and environment (BWR 3)

Resistance to water vapour (EN 1931). $\mu = 1485$

Watertightness (EOTA TR-003). Watertight

Statement of dangerous substances. According to the manufacturer's declaration taking account of EOTA TR 034, the product installed does not contain and release any dangerous substance.

Resistance to wind loads (EOTA TR-4). Pass (> 50 kPa)

Resistance to dynamic indentation (EOTA TR- 6). Resistance Level: I_4

Resistance to static indentation (EOTA TR-7).

Consumption	Substrate	Load (N)	Level of resistance
$\geq 2 \text{ kg/m}^2$	Steel	250	L4
	PU	250	L3
$1,6 \text{ kg/m}^2$	Steel	250	L3

Resistance to fatigue movement (1000 cycles) (EOTA TR-8). Pass

Resistance to low temperatures effects (-20°C). Dynamic indentation, Resistance Level: I_4

Resistance to high temperatures effects. Static indentation

Without Internal reinforcement 1.6 kg/m ²			
Maximum surface temperature	Substrate	Load (N)	Level resistance
90°C	Steel	70	L1
80°C / 60°C	Steel	200	L3

Without Internal reinforcement (2 kg/m ²)			
Maximum surface temperature	Substrate	Load (N)	Level of resistance
90°C	Steel	150	L2
	PU	70	L1
80°C	Steel	200	L3
	PU	70	L1
60°C	Steel	250	L4
	PU	70	L1

With Internal reinforcement (2 kg/m ² + RAYSTON FIBER)			
Maximum surface temperature	Substrate	Load (N)	Level resistance
90°C	Steel	200	L3
80°	Steel	250	L4

With Internal reinforcement (3 kg/m ² + GEOMAX)			
Maximum surface temperature	Substrate	Load (N)	Level resistance
90°C / 80°C	Steel	200	L3
60°C	Steel	250	L4

Resistance to heat ageing (EOTA TR-11). The samples are exposed to 80°C during 100-200 days.

Tests	2 Kg/m ²	2 kg/m ² + RAYSTON FIBER	3 kg/m ² + GEOMAX	1,6 kg/m ²
Working life	W3	W3	W3	W2
Fatigue movement	Pass	Pass	Pass	Pass
Dynamic indentation (-20°C)	I4	I4	I4	I4
Tensile strength (MPa) (EN-ISO 527-3) (initial/ ageing)	2,4 / 3,3	6 / ----	5,8 / 5,6	3,5 / --
Tensile elongation (%) (EN-ISO 527-3) (initial/ ageing)	459 / 192	6 / ---	40 / 48	694 / --

Resistance to UV-radiation in the presence of moisture (EOTA TR- 10). The samples are exposed 5.000 hours to UV-radiation.

Tests	2 kg/m ²	3 kg/m ² + GEOMAX
Working life	W3	W3
Dinamic identation (-20°C)	I4	I4
Tensile strength (MPa) (EN-ISO 527-3) (initial/ ageing)	2,4 / 3,1	5,8 / 6,6
Tensile elongation (%) (EN-ISO 527-3) (initial/ ageing)	459 / 193	40 / 46

Resistance to hot water ageing (EOTA TR-12). The samples are kept in touch with water at 60°C over 30 (W2) and 60 (W3) days. For the system with 2 kg/m² with RAYSTON FIBER 150, was performed to 180d. The Delamination strength (kPa) (Concrete): Apt (> 50 kPa) and Static indentation.

Without Internal reinforcement 1,6 kg/m ²			
Maximum surface temperature	Substrate	Load (N)	Level of resistance
90°C	Steel	70	L1
80°C	Steel	150	L2
60°C	Steel	200	L3

Without Internal reinforcement (2 kg/m ²)(W3)			
Maximum surface temperature	Substrate	Load (N)	Level of resistance
90°C	Steel	150	L2
80°C	Steel	200	L3
60°C	Steel	250	L4

With Internal reinforcement (2 kg/m ² + RAYSTON FIBER 150)			
Maximum surface temperature	Substrate	Load (N)	Level resistance
90°C	Steel	200	L3

With Internal reinforcement (3 kg/m ² + GEOMAX) (W3)			
Maximum surface temperature	Substrate	Load (N)	Level of resistance
90°C / 80°C	Steel	200	L3
60°C	Steel	250	L4

Resistance to plant roots (EN 13948). NPA.

Safety in use (BWR 4)

Slipperiness (EN 13893). NPA

Related aspects of serviceability

Effect of weather conditions. The system does show changes in its tensile properties, when the system is assembled and cured under two temperature conditions of 0°C and 40°C, but these values obtained complied with the manufacturer's specifications (pass).

Effect of day joints. The delamination strength test performed on a layer assembled over other one, it shows a good delamination strength, being upper to required value of 50 kPa. (pass).

3.2 Characteristics of the components

The characteristics of the components of this System show the following values, which compliance with their respective tolerances stated in the Manufacture Technical Dossier (MTD).

IMPERMAX COLD POLYUREA, IMPERMAX COLD POLYUREA ST. Constituted by poliol-isocyanates and amines, with loads and pigments mineral, and additives (anti-air entering, biocides, thixotropic, etc.). The main characteristics of this waterproof liquid are:

Properties	Component A	Component B
Density (g/cm ³), (ISO 1675)	1,3 –1,4	0,8-1
Dry extract (105°C), (% weight) (EN 1768)	> 81	> 42
Ash content (450°C), (% weight) (EN 1879)	29-35	1
Viscosity Brookfield (20°C, S64, mPa.s), (EN ISO 2555). 30 days after manufacturing	5000-10000 (100 rpm) 10000-25000 (20 rpm), ST version	>100 (20 rpm)

GEOMAX. Geotextil non-woven with the following characteristics.

Properties	Values
Weight per surface unit (gr/m ²) EN 29073-1	≥ 80
Thickness (mm) EN 29073-2	0,65
Tensile strength Longitudinal (kN) EN ISO 10319	≥ 1,5
Tensile strength Transversal (kN) EN ISO 10319	≥ 4
Elongation Longitudinal (%) EN ISO 10320	≥ 90
Elongation Transversal (%) EN ISO 10321	≥ 90
Indentation Resistance (kN) EN ISO 12236	≥ 0,50

PRIMER

Characteristics	Standard	HUMIDITY PRIMER		RAYSTON EPOXY 100	
		Component A	Component B	Component A	Component B
Density (g/cm ³)	ISO 1675	1,11 -1,16	1,01 – 1,09	1,11 -1,16	1,01 – 1,09
105°C (% weight)	ISO 1768	> 90	> 30	> 90	> 90
Ash 450°C, (% weight)	EN 1879	-----	-----	< 10	< 10
Viscosity (cps), (S63, 30 rpm, 25°C)	ISO 2555	80-230	220-340	500 – 700	220-340

RAYSTON FIBER 150. Glass fiber mat with the following characteristics.

Properties	Values
Weight per surface unit (g/m ²). EN 29073-1	150
Thickness (mm). EN 29073-2	0,65
Flexural strength (MPa)	> 80

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

System of Attestation of Conformity. The European Commission according to her decision (98/599/EC of October 1998, Official Journal of the European Communities N° L 287, 24.10.1998) on the procedure of attestation of conformity for the procedure of attestation of conformity (Annex III, clause 2(ii) second possibility of EU Regulation 305/2011) for liquid applied roof waterproofing kits has laid down for this type of material.

Product	Intended uses	Level or Classes	System
IMPERMAX COLD POLYUREA	Liquid Applied Roof Waterproofing Kit	Any	3

According to this decision, system 3 of Attestation of Conformity also applies with regard to external fire performance. The system 3 provides: Tasks for the manufacturer: Factory production control and Tasks for the approved body: Initial type-testing of the product.

5 Technical details necessary for the implementation of the AVCP system, as provided for the applicable EAD

The ETA is issued for this kit on the basis of agreed data/information, deposited at IETcc, which identifies the product that has been assessed and judged. It is the manufacturer's responsibility to make sure that all those who use the kit are appropriately informed of specific conditions according to sections 1, 2, 4 and 5 including the annexes of this ETA. Changes to the kit or the components or their production process, which could result in this deposited data/information being incorrect should be notified to the IETcc before the changes are introduced. IETcc will decide whether or not such changes affect the ETA and if so whether further assessment or alterations to the ETA shall be necessary.

5.1 Tasks of the manufacturer

Factory production control. The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this ETA.

The manufacturer may only use components stated in the technical documentation of this ETA including Control Plan. The incoming raw material is subjected to verifications by the manufacturer before acceptance.

The factory production control shall be in accordance with the Control Plan⁽²⁾ which is part of the Technical Documentation of this ETA. The Control Plan has been agreed between the manufacturer and the IETcc and is laid down in the context of the factory production control system operated by the manufacturer and deposited at the IETcc. The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

Other tasks of the manufacturer. The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in the field of LARWK in order to undertake the actions laid down in this clause. For this purpose, the control plan shall be handed over by the manufacturer to the notified bodies involved.

For initial type – testing, the results of the tests performed, as part of the assessment for the ETA shall be used unless there are changes in the production line or plant. In such cases the necessary initial type- testing has to be agreed with the IETcc.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this ETA.

5.2 Tasks of notified bodies. The notified body shall perform

Initial type-testing of the product. The initial type-testing have been conducted by the IETcc to issue this ETA in accordance with chapter 5 of the guideline "Liquid applied roof waterproofing kits" (ETAG 005) part 1 and 6. The verifications underlying this ETA have been furnished on samples from the current production; these will replace the initial type-testing carried out by the manufacturer. The IETcc has assessed the results of these tests in accordance with chapter 6 of this ETA –Guideline, as part of the ETA issuing procedure.

⁽²⁾ The control plan is a confidential part of this European Technical Assessment and only handed over to the notified body involved in the procedure of attestation of conformity. See section 3.2.2.

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by



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Marta Castellote
Director

Annex 1.

Characteristics of the System "IMPERMAX COLD POLYUREA"

Minimum thickness	1,4 mm (W2) 1,6 mm (W3) 2,2 mm (W3): 3 kg/m ² + GEOMAX 1,6 mm (W3) : 2 kg/m ² + RAYSTON FIBER 150
Water vapour diffusion resistant factor	μ = 1485
Resistance to wind loads	> 50 kPa
Resistance to plant roots	NPA
Statement on dangerous substances	Without dangerous substances
Resistance to slipperiness	NPA

Performance levels according to the intended use

Levels	1,6 kg/m ²	2 kg/m ²	3 kg/m ² + GEOMAX	2 kg/m ² + RAYSTON FIBER
External fire performance	Broof (t1) roof slope < 20° and support A1-A2// NPA for support no A1-A2			
Reaction to fire	F			
Working life	W2 (10 years)	W3 (25 years)		
Climatic zone	S (Severe)			
User load	P3: TH2 P2: TH3 P1:TH4	P3: TH2, P3: TH3 P2:TH4	P4: TH2 P3: TH3 P3:TH4	P4: TH2, TH3 P3: TH4
Roof slope	S1-S4			
Minimum surface temperature	TL3 (- 20 °C)			
Maximum surface temperature	TH4 (90°C) // TH3 (80°C) // TH2 (60°C)			

NOTE: For a polyurethane foam support, the system has been only test for a working life of 10 years (W2) and 2 kg/m² of IMPERMAX COLD POLYUREA, with a User load of P1